

# History of Innovation in Head Protection

For more than 100 years, Bullard has focused its efforts on saving lives with quality safety products. Bullard is committed to providing products that are widely known to customers as "best in class."

#### We Invented the Hard Hat

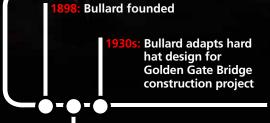
Founded in San Francisco in 1898 by Edward Dickinson Bullard, the Company originally supplied carbide lamps and other mining equipment to gold and copper miners. Bullard's introduction of the first hard hat in 1919 represented the first of many innovative designs that have led the Company to its prominent position in head protection for industrial and emergency response applications.

During the 1930s, while the Golden Gate Bridge was being constructed in San Francisco, Bridge engineer Joseph B. Strauss contacted Bullard to request that the Company adapt its hats to protect bridge workers. Bullard not only supplied hard hats for this famous project, but its engineers also designed an original supplied air respirator for workers responsible for blasting the steelwork prior to the application of the Bridge's International Orange paint.

### **Continuing the Legacy**

From our Classic Series to the advanced protection offered by our Advent® rescue helmet, all Bullard hard hats and helmets have been carefully engineered to deliver superior performance, comfort, quality, and durability. Bullard is fifth-generation family owned and still manufactures all products in the U.S.A.

## **History of Innovation**



19: Bullard invents the "Hard Boiled®" Hat 1938: Bullard introduces first aluminum hard hat

1950s: Thermoplastic hard hats developed

944: Famous 3-rib design is developed

2011: Build Your Bullard Configurator Launched

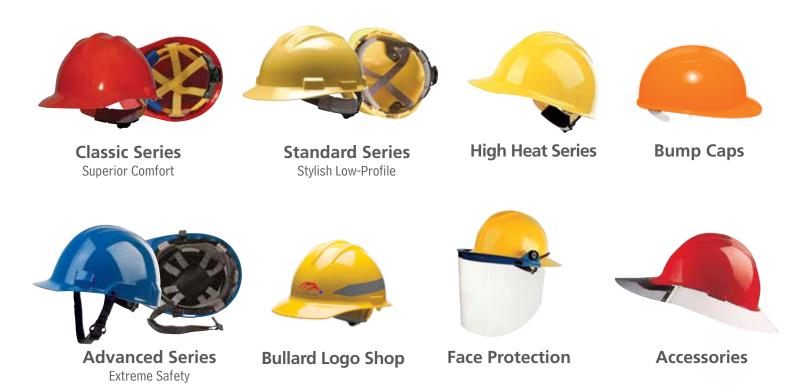
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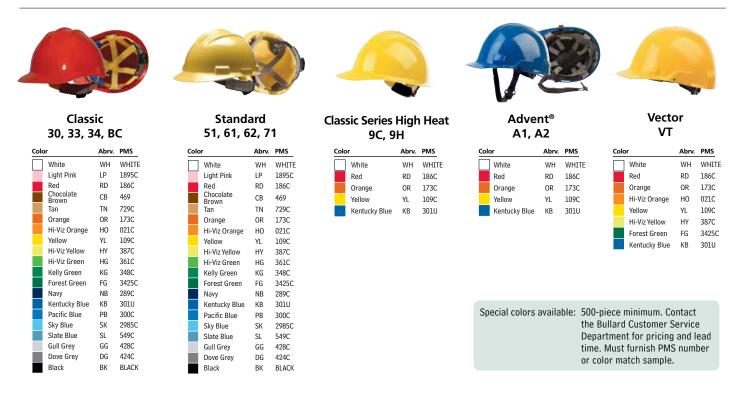
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### **Head Protection**



#### **Available Colors**



## **Classic Series**

The foundation of the Bullard head protection product line is a selection of classically styled models. Designed with a wide profile and brim, Classic hats and caps enhance ventilation, provide increased protection from the sun and rain, and offer greater comfort for outdoor workers.

All Classic hard hats and caps are made from high-density polyethylene and come equipped with Bullard 6-point self-sizing pinlock or Flex-Gear® ratchet suspension system. Both suspension systems allow for a truly customized and comfortable fit with 1" wide seamless nylon straps, vertical adjustment keys, and an absorbent cotton brow pad. All Classic hats and caps meet or exceed ANSI/ISEA Z89.1, Type I, Class E & G requirements. Models C30 and C33 also meet or exceed CSA Z94.1, Type 1, Class E & G requirements. The extra-large C34 accommodates larger heads and provides 12.5 percent more interior space and increased air flow.





Model C30R (cap style)



Model C33R (full-brim)



Model C34R (extra-large full-brim)

## **Standard Series**

Lightweight and trim, the Standard from Bullard features a low center of gravity for exceptional balance. The Standard Series offers a wide variety of hat styles: flat-front, cap style, vented, and full-brim.

Available with either a 4-point self-sizing pinlock or Flex-Gear® ratchet suspension system, Standard Series hard hats offer comfort, vertical adjustment, and a snug fit. Made from high-density polyethylene, Models S51, S61, and S71 meet or exceed ANSI/ISEA Z89.1, Type I, Class E & G requirements. Vented model S62 meets or exceeds ANSI/ISEA Z89.1, Type I, Class C requirements. Model S51 also meets or exceeds CSA Z94.1, Type 1, Class E & G and EN397 requirements.





Model S51R Hat with hearing protection



Model S61R (cap style)



Model S62R (vented cap style)



Model S71R (full-brim)

## **High Heat Series**

To meet the demands of high heat environments, Bullard offers hats and caps in technologically advanced thermoplastic. Constructed from the same materials as our rugged firefighter helmets, Models 911C and 911H are ideal for utilities, welding, foundries, and steel mills.

Available with either a 6-point self-sizing pinlock or Sure-Lock® ratchet suspension system. Both suspension systems allow for a truly customized and comfortable fit with 1" wide nylon straps, vertical adjustment keys, and an absorbent cotton brow pad.

The 911C and 911H helmets meet or exceed ANSI/ISEA Z89.1, Type I, Class E & G requirements.





Model 911CR (cap style)



Model 911HR (full-brim)

## **Bump Caps**

Designed for industries such as meat and food processing, utility meter reading, pest control, fruit harvesting, auto repair and laboratories, Bullard Bump Cap and First Base® offer a variety of user options.

#### The Bullard Bump Cap

Made from high-density polyethylene, the Bullard Bump Cap is lightweight, durable, and can be used with a faceshield bracket and visor.

#### **First Base**

The First Base bump cap combines the style appeal of a baseball cap with the safety of a low-density polyethylene (LDPE) inner liner. Embroidering available for a fully customized look.

NOTE: Bump caps provide limited protection against minor bumps and abrasions, but are not designed for applications requiring





**Bullard Bump Cap** 



**First Base** 



Inner liner protects against bumps and scrapes. Foam pad provides all-day user comfort.

## **Advanced Series**

#### **Vector**

The Vector offers advanced head protection at an affordable price. Designed to be lightweight and comfortable, it is ideal for construction, utilities, and everyday work environments. Available with self-sizing pinlock or Flex-Gear® ratchet suspension.

Offering lateral and top impact protection, Vector is nearly as lightweight as conventional hard hats. Vector helmets meet or exceed ANSI/ISEA Z89.1, Type II, Class E & G, as well as CSA Z94.1, Type 2, Class E & G, providing impact protection for the top, front, back, and side of the head.







# Advanced Series Advent®

The Advent helmet is designed for workers who need head protection where there is high risk of lateral and overhead impacts, including those resulting from falls. At just over 25 ounces, the Advent helmet is half the weight of conventional firefighter helmets and ideal for specialized rescue operations.

Advent is available with a 2-point or 3-point chinstrap and can be equipped with a variety of accessories, including faceshields, ear/neck protectors, and hearing protectors. It can be customized with decals and reflective stripes. Advent is only available with a Flex-Gear® ratchet suspension.

Offering lateral and top impact protection, Advent helmets meet or exceed ANSI/ISEA Z89.1,
Type II, Class E & G, providing impact protection for the top, front, back, and side of the head.





**A2 Advent Helmet** (with 3-point chinstrap)

# The BEST hard hat decoration program in the industry

#### **Quality Printing**

Pad printed logos are permanent and will not peel crack or fade like a decal or sticker.

#### **Order Size**

Twenty-piece minimum order required for custom logo work.

#### **Pricing**

No hidden charges. No set-up charges. No artwork charges.

#### **Delivery**

Bullard Logo Shop offers the fastest delivery in the industry.

# Follow these simple steps to configure YOUR Bullard Hard Hat or Bump Cap...

- 1 Go to www.BuildYourBullard.com
- 2 Select Head and Face Protection and your desired model.
- 3 Register and Sign In to request a proof!
- 4 Build your custom hat with your logo!





## Example of Camera Ready Artwork:



Example of Non-Camera Ready Artwork:



# Camera Ready vs. Non-Camera Ready

#### Camera Ready Means...

- Faster proof turn around time in just three (3) business days
- Precise logo reproduction

Typical Camera Ready art file extensions include:

.eps (Vector EPS).pdf (Vector PDF).ai (Illustrator)

#### Non-Camera Ready Means...

- Longer proof turn around time (5-7 business days)
- Must supply Pantone<sup>®</sup> colors

Typical Non-Camera Ready art file extensions include:

• .tiff (Tag Image File Format)

• .jpg, .jpeg (Joint Photographic Experts Group)

.pdf (Raster PDF)

• .png (Portable Network Graphics)

### **Hard Hat Decoration**

#### **Custom Logo Creation**

The hard hat is one of the most recognized pieces of safety equipment on any work site. Take advantage of this to advertise company products or services, improve worker visibility, and identify worker differentiation.

Whether you supply camera-ready artwork or your logo on a business card or letterhead, Bullard will create a hard hat that comes alive to promote your organization's unique identity.

#### **Quality Hard Hat Decoration**

Pad-printed logos are permanent and will not peel, crack, or fade like a decal or sticker. We use the latest technology available to print clear, crisp logos in up to six different colors per logo — in up to eight different locations around the cap — on any Bullard helmet, hat, or cap.





## **Hard Hat Decoration**

#### **Logo Size Chart (by hat model)**

			Maximum Size	
Hat/Cap Model	Dimensions	Front	Side	Back
S51	Width (length)	2 1/8"	4"	2 3/4"
201	Height	2 3/4"	1 3/4"	2 1/2"
S61, S62	Width (length)	2 1/4"	3 1/4"	2"
301, 302	Height	2"	1 <sup>1</sup> / <sub>2</sub> "	2"
S71	Width (length)	2"	3 3/4"	2 3/4"
3/1	Height	2"	1 3/4"	1 3/4"
C30, C33, C34, C	Width (length)	2 3/4"	4"	2 3/4"
911C, 911H	Height	2 1/2"	1 3/4"	2 1/2"
Advant® Vastor	Width (length)	3"	4"	3"
Advent®, Vector	Height	3"	1 3/4"	3"
DC.	Width (length)	3"	2 1/2"	1 1/2"
BC	Height	1 <sup>1</sup> / <sub>2</sub> "	2"	1 1/4"

Models S61, S62 and S71 have a low profile with more curvature, which may require that some logos be printed smaller than listed above. Bullard will print all logos to maximum size allowed based on the logo design and shape.

## **Choose From a Variety of Stock Logos**

Additional logos available on www.BuildYourBullard.com



## **Hard Hat Decoration**

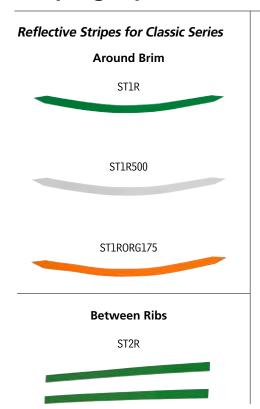
### **Striping**

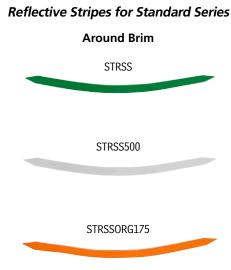
Bullard offers a variety of Scotchlite® striping options in various colors and reflectivity. Stripes can be applied around the brim or between the ribs of the hat.

Decorative stripe colors are available to accent your custom logo, or use fluorescent and highly reflective stripes to improve worker visibility.



## **Striping Options**







#### Standard Stripe Colors for ST1R, ST2R and STRSS



## **Brackets**

When the job calls for both head and face protection, choose from the complete line of nylon dielectric or gold anodized aluminum brackets from Bullard. Brackets are available in several mounting styles that are designed to attach securely to Bullard hard hats and caps.

**Bullard Gold Line® brackets** are constructed from rugged, gold anodized aluminum. They are highly resistant to corrosion and heat and are ideal for chemical handling and high-heat industrial applications.

Bullard Nylon Dielectric brackets are formed from lightweight, durable nylon and are ideal for general-duty





Model 100G



Model 300BW



Model 312B



Model 400W

### **Visors**

Bullard visors are available in flat or heat-formed acetate, Tritan<sup>TM</sup>, clear polycarbonate, Shade 3 polycarbonate, Shade 5 polycarbonate, flat polyester, and wire mesh screen. The new multi-fit hole pattern allows for much more versatility, fitting all Bullard brackets and most competitive models.

Bullard visors conform to ANSI/ISEA Z87.1 standard for face protection when used in combination with Bullard headgear or faceshield brackets. Products available for both high heat, high impact, and basic impact applications.

Bullard offers a wide variety of visors in the following materials:

**Polyester** – General Use

**Acetate** – Chemical Resistance

**Tritan** – Chemical Resistance and Impact

**Mesh** – Fog-free, General Use







6S24 mesh visor

## **Sentinel Series**

The Bullard Sentinel Series headgear offers the ultimate value in lightweight, comfortable face protection. Available in two styles: Sentinel 1 features a black ABS crown protector that helps protect the forehead; Sentinel 2 includes a crown protector and chin protector that provides additional chin and neck protection.

All Sentinel series headgear include two sizing features (height and head size) for enhanced comfort.

The Flex-Gear® ratchet adjusts the headband to sizes 6 1/2" to 8". The brow pad, made of Sportek and offered exclusively by Bullard, pulls moisture away from the skin, creating a drier, more comfortable fit. Brow pads are hand-washable and replaceable.

Sentinel easily accommodates both primary eye protection and half-facepiece style respirators. Sentinel meets or exceeds ANSI/ ISEA Z87.1 standard when used with Bullard visors.





**Sentinel 1** 



Sentinel 2
(with black ABS chin protector)



**CP2** (clear polycarbonate chin protector)

## **Cooling Vest and Hard Hat Accessories**

#### Isotherm® Cool Vest

Revolutionary Isotherm technology from Bullard offers unparalleled cooling power. Unlike ice or gel packs that steadily lose their effectiveness, the Bullard Isotherm Cool Vest will remain at a constant 55°F for hours of cooling. Isotherm can help reduce the chance of heat-related illnesses that sometimes occur in today's difficult work environments. Isotherm uses a simple, interchangeable, front/back cool pack system that provides continuous cooling to the worker's upper body.

#### **Hot Weather Accessories**

Hot weather accessories help keep workers cool and enhance productivity. Evaporative cooling products include vest, crown and neck shade, and beanie, and provide immediate relief from sweltering temperatures. Our 360-degree extended sunshields and cotton neck protectors offer added protection from ultra-violet rays and sunburn. For added comfort, try the high performance Polartec RBPCOOL brow pad or underbrim green decal for glare reduction.



# Other Hard Hat Accessories Include:

- Replacement brow pads (available in cotton, vinyl, and cooling materials)
- · Miners lamp bracket and cord holder kit
- Chinstraps
- Goggle clips
- · Ratchet cover
- · Accessory slot plugs







**Model ECVL** 

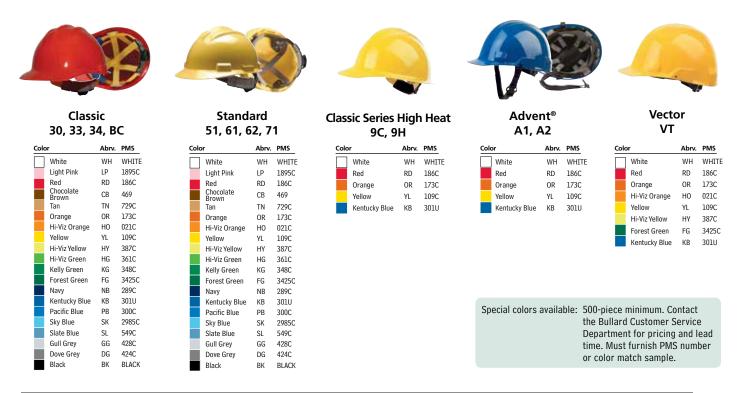


Model SS5 Sunshield

## **Product at a Glance**

#### Follow these steps for simple and easy hard hat ordering

- 1. Start with the hard hat model number 2-digit code (listed below).
- 2. Add the 2-letter color code (listed below).



3. Add one letter for your choice of the suspension (listed below).

Abbreviation	Hard Hat Models
S (Standard)	A1, A2
R (Ratchet)	VT, 30, 33, 34, 35, 51, 61, 62, 71
P (Pinlock)	VT, 30, 33, 34, 35, 51, 61, 62, 71, BC
B (Ratchet, Vinyl)	51, 61, 62, 71
V (Pinlock, Vinyl)	51, 61, 62, 71, BC

4. If you have a custom pad printed hard hat, you may include the Build Your Bullard (BYB) project number at the end of the part number for convenient ordering.

#### **Example:**

Model #	+ Color +	- Suspension	= Part Number	Model # +	- Color +	Suspension	+ Logo =	Part Number
30	RD	R	30RDR	61	YL	Р	BYB12345	61YLPBYB12345

### **Brackets**

Item	Description
312	Dielectric nylon bracket, front mount for full brim C35
400	Dielectric nylon bracket with blades for cap style models S51, S61, S62 and C30
100G	Gold Line aluminum bracket front mounting for cap style models S61, S62, C30 and 911C
110G	Gold Line aluminum bracket back mounting for cap style models S51, C30 and 911C
112G	Gold Line aluminum bracket for Full Brim hat style models S71, C33, C34 and 911H
300B	Dielectric nylon bracket, front mounting for cap style models S51, S61, S62, C30, 911C and Advent
300BW	Dielectric nylon bracket with neoprene gasket, front mounting for cap style models S51, S61, S62, C30, 911C and Advent Bump Cap
312B	Dielectric nylon bracket, front mounting for Full Brim hat style models S71, C33, C34 and 911H
400W	Dielectric nylon bracket with blades and neoprene gasket for cap style models S51, S61, S62 and C30
500M	Gold Line aluminum bracket with blades for accessory slot attachment for cap style models S51 and C30
SENTINEL1	Standard headgear with black ABS crown protector, faceshield sold separately
SENTINEL2	Standard headgear with black ABS crown and chin protector, faceshield sold separately

#### **Visors**

Item	Description
640	Clear, flat, multi-fit acetate visor, 6" x 15" x 0.040" for use with Bullard brackets and most competitive models
1040	Clear, flat, multi-fit acetate visor, 10" x 15" x 0.040" for use with Bullard brackets and most competitive models
640G	Dark green, flat, multi-fit acetate visor, 6" x 15" x 0.040" for use with Bullard brackets and most competitive models
640PW3	Shade 3, flat, multi-fit polycarbonate visor, 6" x 15" x 0.040" for use with Bullard brackets and most competitive models
640PW5	Shade 5, flat, multi-fit polycarbonate visor, 6" x 15" x 0.040" for use with Bullard brackets and most competitive models
680P	Clear, heat-formed, multi-fit polycarbonate visor, 6" x 15" x 0.080" for use with Bullard brackets and most competitive models
680T	Clear, heat-formed, multi-fit Tritan visor, 6" x 15" x 0.080" for use with Bullard brackets and most competitive models
6S24	Mesh black screen visor, 8" x 15" x 24 mesh for use with Bullard brackets
840M	Clear, flat, multi-fit acetate visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
840ME	Clear, flat, multi-fit polyester visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models



#### **Visors Cont.**

Item	Description
840MG	Dark green, flat, multi-fit acetate visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
840MH	Clear, heat-formed, multi-fit acetate visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
840MX2	Clear, flat acetate visor, 7" x 15" x 0.040" for use with Sentinel 2 headgear only
840P	$Clear, heat-formed, multi-fit polycarbonate \ visor, 8"\ x\ 15"\ x\ 0.040" \ for \ use \ with \ Bullard \ brackets \ and \ most \ competitive \ models$
840PW3	Shade 3, flat, multi-fit polycarbonate visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
840PW5	Shade 5, flat, multi-fit polycarbonate visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
840PX2	Clear, heat-formed polycarbonate visor, 7" x 15" x 0.040" for use with Sentinel 2 headgear only
840PX2W3	Shade 3, flat, polycarbonate visor, 7" x 15" x 0.040" for use with Sentinel 2 headgear only
840PX2W5	Shade 5, flat, polycarbonate visor, 7" x 15" x 0.040" for use with Sentinel 2 headgear only
840T	Clear, heat-formed, multi-fit Tritan visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
840TX2	Clear, heat-formed Tritan visor, 7" x 15" x 0.040" for use with Sentinel 2 headgear only
840PW5	Shade 5, flat, multi-fit polycarbonate visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
840PX2	Clear, heat-formed polycarbonate visor, 7" x 15" x 0.040" for use with Sentinel 2 headgear only
840PX2W3	Shade 3, flat, polycarbonate visor, 7" x 15" x 0.040" for use with Sentinel 2 headgear only
860H	Clear, heat-formed, multi-fit acetate visor, 8" x 15" x 0.060" for use with Bullard brackets and most competitive models
860P	Clear, heat-formed, multi-fit polycarbonate visor, $8" \times 15" \times .060"$ for use with Bullard brackets and most competitive models
860T	Clear, heat-formed, multi-fit Tritan visor, 8" x 15" x .060" for use with Bullard brackets and most competitive models
880P	Clear, heat-formed, multi-fit polycarbonate visor, 8" x 15" x .080" for use with Bullard brackets and most competitive models
880T	Clear, heat-formed, multi-fit Tritan visor, 8" x 15" x .080" for use with Bullard brackets and most competitive models
8S24	Mesh black screen visor, 8" x 15" x 24 mesh for use with Bullard brackets
E840ME	Economy clear, flat, multi-fit polyester visor, 8" x 15" x 0.040" for use with Bullard brackets and most competitive models
R325	Faceshield, 6" polycarbonate for Advent and Vector
R330	Faceshield, 4" polycarbonate for Advent and Vector
WS60PM	Clear, flat, multi-fit polycarbonate visor, 9" x 19 3/4" x 0.060" for use with Bullard brackets and most competitive models
WS60TM	Clear, flat, multi-fit Tritan visor, 9" x 19 3/4" x 0.060" for use with Bullard brackets and most competitive models



## **Replacement Parts**

Item	Description
A101	Replacement browpad for Advent suspension (ADRTSL)
A110	2-point nylon chinstrap for Advent or Vector helmets
ADFB	Accessory Blade Kit For Fire Fighter Faceshield Assembly On Advent And Vector Helmets
ADRTSL	Replacement suspension for Advent helmets
ВСНВР	Replacement suspension for bump cap, Polyester brow pad
BCHBV	Replacement suspension for bump cap, Vinyl brow pad
BCRBPP	Replacement polyester brow pad for bump cap
BCRBPV	Replacement vinyl brow pad for bump cap
CP1	ABS black replacement chin protector for use with Sentinel 2 headgear
CP2	Clear polycarbonate replacement chin protector for use with Sentinel 2 headgear
FBINSHELL	First Base Inner Shell
FBFOAM	Replacement Foam Pad For Inner Shell Of First Base Bump Cap
FRS6PC	6pt, Pinlock Replacement Suspension, Cotton Brow Pad, for 911 Models 9C and 9H hardhats
FRS6RC	6pt, Ratchet Replacement Suspension, Cotton Brow Pad, for 911 Models 9C and 9H hardhats
RBPCOOL	Browpad, replacement for all Bullard Model C30, C33, C34, S51, S61, S62, S71, 911C, and 911H hard hats, Cooling material
RBPCOTTON	Browpad, replacement for all Bullard model C30, C33, C34, S51, S61, S62, S71, 911C, and 911H hard hats, foam-backed Cotton
RBPVINYL	Browpad, replacement for all Bullard model C30, C33, C34, S51, S61, S62, S71, 911C, and 911H hard hats, Vinyl
RS4PC	4pt, Pinlock Replacement Suspension, Cotton Brow Pad, for Standard Models S51, S61, S62 and S71
RS4PP	4pt, Pinlock Replacement Suspension, Poly Brow Pad, for Standard Models S51,S61, S62 and S71
RS4PV	4pt, Pinlock Replacement Suspension, Vinyl Brow Pad, for Standard Models S51,S61, S62 and S71
RS4RB	4pt, Ratchet Replacement Suspension, Vinyl Brow Pad, for Standard Models S51,S61, S62 and S71
RS4RC	4pt, Ratchet Replacement Suspension, Cotton Brow Pad, for Standard Models S51, S61, S62 and S71



## Replacement Parts (cont.)

Item	Description
RS4RP	4pt, Ratchet Replacement Suspension, Poly Brow Pad, for Standard Models S51, S61, S62 and S71
RS6PC	6pt, Pinlock Replacement Suspension, Cotton Brow Pad, for Classic Models C30, C33 and C34 hardhats
RS6RC	6pt, Ratchet Replacement Suspension, Cotton Brow Pad, for Classic Models C30, C33 and C34 hardhats
TT3	Replacement Sportek browpad for Vector suspensions
VT600	Replacement suspension, 4pt pinlock for Vector helmet

#### **Accessories**

Item	Description
30013	Set of two flexible slot plugs for Bullard hard hat accessory slots
ADH20	Miner lamp bracket and cord holder attachment kit for model S51
CS40	Clear, flat, multi-fit acetate visor, 9" x 19 3/4" x 0.040" for use with Bullard brackets and most competitive models
CSS	Cotton neck sunshade for attachment on hard hats and caps
EARMUFFSM	Slot Mount Ear Muff
ECB	Evaporative cooling beanie for use under Bullard helmets, universal sizing
ECCN	Evaporative cooling crown and neck shade for use under Bullard helmets, universal sizing
ECVL	Evaporative cooling vest; size large; chest size 40"- 42"; blue
ECVXL	Evaporative cooling vest; size extra-large; chest size 43"- 45"; blue
ES3	Black 3-point latex-free elastic chinstrap with chin cup for Bullard helmets S61 and S62
ES42	Elastic chin strap for Bullard helmets
ES42B	Black 2-point latex-free elastic chinstrap for Bullard helmets
GC100	Set of three self-adhesive goggle clips
ISO2	Isotherm Cool Vest Complete with outer vest and two packs; size LG flame retardant; chest size 30-40"; Blue



## Accessories (cont.)

Item	Description
ISO2P	Set of two Isotherm Cool Vest replacement packs
ISO2V	Isotherm replacement outer vest, size LG, chest size 30-40", flame retardant
ISO2XL	Isotherm Cool Vest Complete with outer vest and two packs; size XL flame retardant; chest size 38"-48"; Blue
ISOC2	Isotherm Class 2 Cool Vest Complete with outer vest and two packs; size XL flame retardant; chest size 38"-48"; Hi-Viz Yellow
ISOC2V	Isotherm Class 2 replacement outer vest, size XL, chest size 38"-48", flame retardant
R160	Leather ratchet cover for Bullard Sure-Lock ratchet suspensions
R50	Nomex® chinstrap with Postman's slide fastener
SS5	Sunshield for Bullard cap style helmets
SS6	Sunshield for Bullard full brim hat style helmets
UBG	Underbrim green decal to reduce glare







Americas: Bullard 1898 Safety Way Cynthiana, KY 41031-9303 • USA Toll-free within USA: 877-BULLARD (285-5273) Tel: +1-859-234-6616 Fax: +1-859-234-8987

Bullard GmbH Lilienthalstrasse 12 53424 Remagen • Germany Tel: +49-2642 999980 Fax: +49-2642 9999829

www.bullard.com



Asia-Pacific:

Bullard Asia Pacific Pte. Ltd.

LHK Building 701, Sims Drive, #04-03

Singapore 387383` Tel: +65-6745-0556

Fax: +65-6745-5176

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