

## KIT - SAFETY DATA SHEET

Product identifier used on the label:

Kit Name **DEVCON® Flexane® 94 Liquid**  
Stock No.: 15250

Other means of identification:

Recommended use of the chemical and restrictions on use:

Chemical manufacturer address and telephone number:

Manufacturer Name: ITW Performance Polymers  
Address: 30 Endicott Street  
Danvers, MA 01923

Component list	
Component B	FLEXANE 94 LIQUID CURING AGENT
Component A	FLEXANE 94 LIQUID RESIN
Kit SDS Revision Date	10/20/2015

## Component A - SDS

### SECTION 1 : IDENTIFICATION

Product identifier used on the label:

Product Name: **FLEXANE 94 LIQUID RESIN**

Other means of identification:

Recommended use of the chemical and restrictions on use:

Chemical manufacturer address and telephone number:

Manufacturer Name: ITW Performance Polymers  
Address: 30 Endicott Street  
Danvers, MA 01923  
General Phone Number: (978) 777-1100

Emergency phone number:

Emergency Phone Number: (800) 424-9300  
CHEMTREC: For emergencies in the US, call CHEMTREC: 800-424-9300

### SECTION 2 : HAZARD(S) IDENTIFICATION

Classification of the chemical in accordance with CFR 1910.1200(d)(f):

GHS Pictograms:



Signal Word: DANGER.

GHS Class: Acute Inhalation Toxicity, Category 3.  
Respiratory sensitisation, category 1.  
Specific Target Organ Toxicity -STOT Repeated exposure RE, Category 2 (Inhalation, respiratory system).  
Eye Irritation, Category 2.  
Skin Irritation, Category 2.  
Skin Sensitization, category 1.  
Specific Target Organ Toxicity - STOT, Single Exposure SE, Category 3.

Hazard Statements: H331 - Toxic if inhaled.  
H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H373 - May cause damage to organs through prolonged or repeated exposure.  
H319 - Causes serious eye irritation.  
H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H335 - May cause respiratory irritation.

**Precautionary Statements:**

- P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 - Wash hands thoroughly after handling.
- P271 - Use only outdoors or in a well-ventilated area.
- P272 - Contaminated work clothing should not be allowed out of the workplace.
- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P284 - In case of inadequate ventilation wear respiratory protection.
- P302+P352 - IF ON SKIN: Wash with plenty of water.
- P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P311 - Call a POISON CENTER or doctor/physician.
- P312 - Call a POISON CENTER or doctor/physician if you feel unwell.
- P314 - Get medical advice/attention if you feel unwell.
- P321 - Specific treatment (see ... on this label).
- P332+P313 - If skin irritation occurs: Get medical advice/attention.
- P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 - If eye irritation persists: Get medical advice/attention.
- P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
- P362+P364 - Take off contaminated clothing and wash it before reuse.
- P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
- P405 - Store locked up.
- P501 - Dispose of contents/container in accordance with Local, State, Federal and Provincial regulations.

Hazards not otherwise classified that have been identified during the classification process:

- Route of Exposure:** Eyes. Skin. Inhalation. Ingestion.
- Potential Health Effects:**
- Eye:** Can cause moderate irritation, burning sensation, tearing, redness, and swelling. Overexposure may cause lacrimation, conjunctivitis, corneal damage and permanent injury.
  - Skin:** Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident on reexposure to this material.
  - Inhalation:** Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects. May cause respiratory sensitization with asthma-like symptoms in susceptible individuals.
  - Ingestion:** Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.
- Chronic Health Effects:** Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction.
- Signs/Symptoms:** Overexposure can cause headaches, dizziness, nausea, and vomiting.
- Target Organs:** Eyes. Skin. Respiratory system. Digestive system.
- Aggravation of Pre-Existing Conditions:** Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product. Isocyanate exposure levels must be monitored. Medical supervision of all employees who handle or come in contact with isocyanates is recommended (i.e. FEV, FVC). This should include pre-employment and periodic medical examinations. Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases, recurrent skin eczema or sensitization should be excluded from working with this product. Once sensitized no further exposure can be permitted.

**SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS**

Mixtures:

Chemical Name	CAS#	Ingredient Percent	EC Num.
Related prepolymers of PICM	68310-52-1	80 - 90 by weight	
Dicyclohexylmethane-4,4'-diisocyanate	5124-30-1	10 - 20 by weight	

**SECTION 4 : FIRST AID MEASURES**

Description of necessary measures:

- Eye Contact:** Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
- Skin Contact:** Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
- Ingestion:** If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

Indication of immediate medical attention and special treatment needed:

- Note to Physicians:** Asthmatic type symptoms may develop, which may be immediate or delayed for several hours.

## SECTION 5 : FIRE FIGHTING MEASURES

### Suitable and unsuitable extinguishing media:

- Suitable Extinguishing Media:** Use carbon dioxide (CO<sub>2</sub>) or dry chemical when fighting fires involving this material.
- Unsuitable extinguishing media:** Water may cause frothing.
- Unusual Fire Hazards:** Do not reseal containers if contaminated with water, resin will react with water to release carbon dioxide. As a result of the water contamination, pressure will build up in the sealed container causing it to rupture.

### Special protective equipment and precautions for fire-fighters:

- Protective Equipment:** As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.
- Fire Fighting Instructions:** Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.

## SECTION 6 : ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures:

- Personal Precautions:** Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.

### Environmental precautions:

- Environmental Precautions:** Avoid runoff into storm sewers, ditches, and waterways.

### Methods and materials for containment and cleaning up:

- Spill Cleanup Measures:** Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. Neutralize residue with appropriate neutralizer. Do not attempt to neutralize large quantities of material unless measures to control reactivity and heat generation have been taken. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in Section 8. A blanket of protein foam may be placed over spill for temporary control of isocyanate vapor.

### Reference to other sections:

- Other Precautions:** Pump large quantities into closed but not sealed metal containers. Isocyanates will react with water and generate carbon dioxide, this could result in the rupture of any closed containers. Neutralize using 10 parts neutralizer to 1 part isocyanate solution. Mix and allow to stand for 48 hrs in containers, letting evolved carbon dioxide to vent. Neutralizer consist of 90% water, 3-8% concentrated ammonia (or sodium carbonate), 2% detergent.

## SECTION 7 : HANDLING and STORAGE

### Precautions for safe handling:

- Handling:** Use with adequate ventilation. Avoid breathing vapor, aerosol or mist.
- Hygiene Practices:** Wash thoroughly after handling.
- Special Handling Procedures:** Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product.

### Conditions for safe storage, including any incompatibilities:

- Storage:** Store in a cool, dry, well ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use. Do not reseal container if moisture or water contamination is suspected. Water contaminated material in a sealed container may rupture due to pressure buildup.

## SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

### EXPOSURE GUIDELINES:

#### Dicyclohexylmethane-4,4'-diisocyanate :

**Guideline ACGIH:** TLV-TWA: 0.005 ppm

### Appropriate engineering controls:

- Engineering Controls:** Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

### Individual protection measures:

- Eye/Face Protection:** Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.

<b>Skin Protection Description:</b>	Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data.
<b>Respiratory Protection:</b>	A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.
<b>Other Protective:</b>	Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.
<b>Notes :</b>	Only established PEL and TLV values for the ingredients are listed.

## SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

### PHYSICAL AND CHEMICAL PROPERTIES:

<b>Physical State Appearance:</b>	Liquid.
<b>Color:</b>	Clear
<b>Odor:</b>	Slightly musty.
<b>Boiling Point:</b>	>300°F (148.8°C)
<b>Melting Point:</b>	Not determined.
<b>Specific Gravity:</b>	1.04 @ 77°F
<b>Solubility:</b>	Insoluble.
<b>Vapor Density:</b>	8.5 MDI (air = 1)
<b>Vapor Pressure:</b>	< 10 mmHg @77°F (MDI)
<b>Percent Volatile:</b>	0
<b>Evaporation Rate:</b>	Not determined.
<b>pH:</b>	Not determined.
<b>Molecular Formula:</b>	Mixture
<b>Molecular Weight:</b>	Mixture
<b>Flash Point:</b>	453°F (233.8°C)
<b>Flash Point Method:</b>	Pensky-Martens Closed Cup
<b>Lower Flammable/Explosive Limit:</b>	Not determined.
<b>Upper Flammable/Explosive Limit:</b>	Not determined.
<b>Auto Ignition Temperature:</b>	Not determined.
<b>VOC Content:</b>	0 g/L
<b><u>9.2. Other information:</u></b>	
<b>Percent Solids by Weight</b>	100

## SECTION 10 : STABILITY and REACTIVITY

### Chemical Stability:

**Chemical Stability:** Stable under normal temperatures and pressures.

### Possibility of hazardous reactions:

**Hazardous Polymerization:** Polymerization may occur under certain conditions.

### Conditions To Avoid:

**Conditions to Avoid:** Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Moisture and extended exposure over 85 F.

### Incompatible Materials:

**Incompatible Materials:** Alcohols, amines, strong bases (alkali, ammonia), acids, metal compounds, moisture or water. Resin reacts with water to give off carbon dioxide.

## SECTION 11 : TOXICOLOGICAL INFORMATION

### TOXICOLOGICAL INFORMATION:

#### **Dicyclohexylmethane-4,4'-diisocyanate :**

<b>Eye:</b>	Administration into the eye - Rabbit Standard Draize test: 100 uL [Mild] Administration into the eye - Rabbit Standard Draize test: 100 uL/24H [Severe] (RTECS)
<b>Ingestion:</b>	Oral - Rat LD50 - Lethal dose, 50 percent kill: 9900 mg/kg [Behavioral - Food intake (animal) Gastrointestinal - Hypermotility, diarrhea Liver - Other changes] (RTECS)

## SECTION 12 : ECOLOGICAL INFORMATION

### Ecotoxicity:

**Ecotoxicity:** No ecotoxicity data was found for the product.

**Environmental Fate:** No environmental information found for this product.

## SECTION 13 : DISPOSAL CONSIDERATIONS

### Description of waste:

**Waste Disposal:** Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.

**RCRA Number:** None.

## SECTION 14 : TRANSPORT INFORMATION

**DOT Shipping Name:** Refer to Bill of Lading

**DOT UN Number:** Refer to Bill of Lading

**IATA Shipping Name:** Refer to Bill of Lading

**IATA UN Number:** Refer to Bill of Lading

**IMDG UN Number :** Refer to Bill of Lading

**IMDG Shipping Name :** Refer to Bill of Lading

## SECTION 15 : REGULATORY INFORMATION

### Safety, health and environmental regulations specific for the product:

#### Dicyclohexylmethane-4,4'-diisocyanate :

**TSCA Inventory Status:** Listed

**Section 313:** EPCRA - 40 CFR Part 372 - (SARA Title III) Section 313 Listed Chemical.

**Canada DSL:** Listed

**Canadian Regulations:** WHMIS Hazard Class(es): D2A: D2B  
All components of this product are on the Canadian Domestic Substances List.

**WHMIS Pictograms:**



## SECTION 16 : ADDITIONAL INFORMATION

### HMIS Ratings:

**HMIS Health Hazard:** 3\*

**HMIS Fire Hazard:** 1

**HMIS Reactivity:** 1

**HMIS Personal Protection:** X

<b>Health Hazard</b>	<b>3*</b>
<b>Fire Hazard</b>	<b>1</b>
<b>Reactivity</b>	<b>1</b>
<b>Personal Protection</b>	<b>X</b>

\* Chronic Health Effects

**SDS Revision Date:** July 28, 2015

**SDS Revision Notes:** GHS Update

**SDS Format:** In accordance to OSHA GHS 1910.1200

**SDS Author:** Actio Corporation

**Disclaimer:** This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.

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# Component B - SDS

## SECTION 1 : IDENTIFICATION

Product identifier used on the label:

Product Name: **FLEXANE 94 LIQUID CURING AGENT**

Other means of identification:

Recommended use of the chemical and restrictions on use:

Chemical manufacturer address and telephone number:

Manufacturer Name: ITW Performance Polymers  
Address: 30 Endicott Street  
Danvers, MA 01923  
General Phone Number: (978) 777-1100

Emergency phone number:

Emergency Phone Number: (800) 424-9300  
CHEMTREC: For emergencies in the US, call CHEMTREC: 800-424-9300

## SECTION 2 : HAZARD(S) IDENTIFICATION

Classification of the chemical in accordance with CFR 1910.1200(d)(f):

GHS Pictograms:



Signal Word:

WARNING.

GHS Class:

Specific Target Organ Toxicity -STOT Repeated exposure RE. Category 2 (Oral, liver, kidney, and pancreas).  
Eye Irritation. Category 2.

Hazard Statements:

H373 - May cause damage to organs through prolonged or repeated exposure.  
H319 - Causes serious eye irritation.

Precautionary Statements:

P260 - Do not breathe dust/fume/gas/mist/vapours/spray.  
P264 - Wash hands thoroughly after handling.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P314 - Get medical advice/attention if you feel unwell.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P501 - Dispose of contents/container in accordance with Local, State, Federal and Provincial regulations.

Hazards not otherwise classified that have been identified during the classification process:

Route of Exposure:

Eyes. Skin. Inhalation. Ingestion.

Potential Health Effects:

Eye:

Can cause severe eye irritation and burns. Eye contact may cause permanent damage or blindness.

Skin:

Causes severe skin irritation. May cause permanent skin damage.

Inhalation:

Vapor or mist may cause severe respiratory system irritation. Inhalation, skin absorption, or ingestion may cause methemoglobin formation resulting in a reduced ability of the blood to carry oxygen; a symptom of this may be cyanosis (purplish-blue coloring of skin, fingernails, and lips).

Ingestion:

Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.

Chronic Health Effects:

Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction.

Signs/Symptoms:

Overexposure may cause eye watering or discomfort, redness and swelling.

Target Organs:

Eyes. Skin. Respiratory system. Digestive system.

Aggravation of Pre-Existing Conditions:

May aggravate pre-existing respiratory disorders, allergy, eczema, or skin conditions.

## SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures:

Chemical Name	CAS#	Ingredient Percent	EC Num.
Dipropylene glycol dibenzoate	27138-31-4	50 - 60 by weight	

Diethyltoluenediamine	68479-98-1	30 - 40 by weight
Dipropylene glycol monobenzoate	32686-95-6	1 - 10 by weight
Epoxidized soybean oil	8013-07-8	1 - 10 by weight
Propenyl Propyl Benzoate	197178-94-2	1 - 10 by weight
Propylene glycol dibenzoate	19224-26-1	1 - 10 by weight
Carbon black	1333-86-4	0.1 - 1.0 by weight

## SECTION 4 : FIRST AID MEASURES

### Description of necessary measures:

<b>Eye Contact:</b>	Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
<b>Skin Contact:</b>	Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
<b>Inhalation:</b>	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
<b>Ingestion:</b>	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

## SECTION 5 : FIRE FIGHTING MEASURES

### Suitable and unsuitable extinguishing media:

<b>Suitable Extinguishing Media:</b>	Use carbon dioxide (CO2) or dry chemical when fighting fires involving this material.
<b>Unsuitable extinguishing media:</b>	Water or foam may cause frothing.

### Special protective equipment and precautions for fire-fighters:

<b>Protective Equipment:</b>	As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.
<b>Fire Fighting Instructions:</b>	Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.

## SECTION 6 : ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures:

<b>Personal Precautions:</b>	Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.
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### Environmental precautions:

<b>Environmental Precautions:</b>	Avoid runoff into storm sewers, ditches, and waterways.
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### Methods and materials for containment and cleaning up:

<b>Spill Cleanup Measures:</b>	Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in Section 8.
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### Reference to other sections:

<b>Other Precautions:</b>	Pump or shovel to storage/salvage vessels.
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## SECTION 7 : HANDLING and STORAGE

### Precautions for safe handling:

<b>Handling:</b>	Use with adequate ventilation. Avoid breathing vapor, aerosol or mist.
<b>Hygiene Practices:</b>	Wash thoroughly after handling.
<b>Special Handling Procedures:</b>	Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product.

### Conditions for safe storage, including any incompatibilities:

**Storage:** Store in a cool, dry, well ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use. Do not store in reactive metal containers. Keep away from acids, oxidizers.

## SECTION 8: EXPOSURE CONTROLS, PERSONAL PROTECTION

### EXPOSURE GUIDELINES:

#### Carbon black :

**Guideline ACGIH:** TLV-TWA: 3 mg/m<sup>3</sup> Inhalable fraction (I)

#### Appropriate engineering controls:

**Engineering Controls:** Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.

#### Individual protection measures:

**Eye/Face Protection:** Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.

**Skin Protection Description:** Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data.

**Respiratory Protection:** A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

**Other Protective:** Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

**Notes :** Only established PEL and TLV values for the ingredients are listed.

## SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

### PHYSICAL AND CHEMICAL PROPERTIES:

<b>Physical State Appearance:</b>	Liquid.
<b>Color:</b>	Mobile Black..
<b>Odor:</b>	mild ammonia like.
<b>Boiling Point:</b>	>450°F (232.2°C)
<b>Melting Point:</b>	Not determined.
<b>Specific Gravity:</b>	1.08
<b>Solubility:</b>	negligible.
<b>Vapor Density:</b>	>1 (air = 1)
<b>Vapor Pressure:</b>	<1 mmHg @70°F
<b>Percent Volatile:</b>	0
<b>Evaporation Rate:</b>	<<1 (butyl acetate = 1)
<b>pH:</b>	7-8 @ 5 Percent Solution
<b>Molecular Formula:</b>	Mixture
<b>Molecular Weight:</b>	Mixture
<b>Flash Point:</b>	>275°F (135°C)
<b>Flash Point Method:</b>	Tag closed cup. (TCC)
<b>Lower Flammable/Explosive Limit:</b>	Not determined.
<b>Upper Flammable/Explosive Limit:</b>	Not determined.
<b>Auto Ignition Temperature:</b>	Not determined.
<b>VOC Content:</b>	0 g/L
<b>9.2. Other information:</b>	
<b>Percent Solids by Weight</b>	100

## SECTION 10 : STABILITY and REACTIVITY

### Chemical Stability:

**Chemical Stability:** Stable under normal temperatures and pressures.

### Possibility of hazardous reactions:



<b>Hazardous Polymerization:</b>	Not reported.
<b>Conditions To Avoid:</b>	
<b>Conditions to Avoid:</b>	Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions.
<b>Incompatible Materials:</b>	
<b>Incompatible Materials:</b>	Oxidizers, acids, and chlorinated organic compounds. Reactive metals (e.g. sodium, calcium, zinc). Sodium/calcium hypochlorite. Nitrous acid/ oxide, nitrites. Peroxides. Materials reactive with hydroxyl compounds.

## SECTION 11 : TOXICOLOGICAL INFORMATION

### TOXICOLOGICAL INFORMATION:

#### Dipropylene glycol dibenzoate :

<b>Skin:</b>	Administration onto the skin - Rat LD50 - Lethal dose, 50 percent kill: >2000 mg/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)
<b>Ingestion:</b>	Oral - Rat LD50 - Lethal dose, 50 percent kill: 3295 mg/kg [Brain and Coverings - Other degenerative changes Cardiac - Cardiomyopathy including infarction Liver - Other changes] (RTECS)

#### Diethyltoluenediamine :

<b>Ingestion:</b>	Oral - Rat LD50 - Lethal dose, 50 percent kill: 472 mg/kg [Sense Organs and Special Senses (Eye) - Lacrimation Behavioral - Somnolence (general depressed activity) Musculoskeletal - Other changes] (RTECS)
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#### Epoxidized soybean oil :

<b>Skin:</b>	Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: >20 mL/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)
<b>Ingestion:</b>	Oral - Rat LD50 - Lethal dose, 50 percent kill: 40 gm/kg [Details of toxic effects not reported other than lethal dose value] Oral - Rat LD50 - Lethal dose, 50 percent kill: 22500 uL/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

#### Carbon black :

<b>Skin:</b>	Administration onto the skin - Rabbit LD50 - Lethal dose, 50 percent kill: >3 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)
<b>Ingestion:</b>	Oral - Rat LD50 - Lethal dose, 50 percent kill: >15400 mg/kg [Behavioral - Somnolence (general depressed activity)] (RTECS)
<b>Chronic Effects:</b>	This product contains carbon black, which is classified as a possible carcinogen by the International Agency for Research on Cancer (IARC). Although normal application procedures for this product pose minimal hazard as to the release of carbon black dust, grinding or sanding cured product may generate respirable carbon black.
<b>Carcinogenicity:</b>	Carbon black and its extracts have been tested for carcinogenicity in rats and mice by inhalation and it has shown sufficient evidence in laboratory animals for the carcinogenicity of carbon black.

## SECTION 12 : ECOLOGICAL INFORMATION

### Ecotoxicity:

<b>Ecotoxicity:</b>	No ecotoxicity data was found for the product.
<b>Environmental Fate:</b>	No environmental information found for this product.

## SECTION 13 : DISPOSAL CONSIDERATIONS

### Description of waste:

<b>Waste Disposal:</b>	Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.
<b>RCRA Number:</b>	None.

## SECTION 14 : TRANSPORT INFORMATION

<b>DOT Shipping Name:</b>	Refer to Bill of Lading
<b>DOT UN Number:</b>	Refer to Bill of Lading
<b>IATA Shipping Name:</b>	Refer to Bill of Lading
<b>IATA UN Number:</b>	Refer to Bill of Lading
<b>IMDG UN Number :</b>	Refer to Bill of Lading

## SECTION 15 : REGULATORY INFORMATION

Safety, health and environmental regulations specific for the product:

**Dipropylene glycol dibenzoate :**

TSCA Inventory Status: Listed

Canada DSL: Listed

**Diethyltoluenediamine :**

TSCA Inventory Status: Listed

Canada DSL: Listed

**Epoxidized soybean oil :**

TSCA Inventory Status: Listed

Canada DSL: Listed

**Propylene glycol dibenzoate :**

TSCA Inventory Status: Listed

**Carbon black :**

TSCA Inventory Status: Listed

California PROP 65: Listed: cancer.

Canada DSL: Listed

Canadian Regulations: WHMIS Hazard Class(es): D2B, D2A  
All components of this product are on the Canadian Domestic Substances List.

WHMIS Pictograms:



## SECTION 16 : ADDITIONAL INFORMATION

**HMIS Ratings:**

HMIS Health Hazard: 2\*

HMIS Fire Hazard: 1

HMIS Reactivity: 0

HMIS Personal Protection: X

Health Hazard	2*
Fire Hazard	1
Reactivity	0
Personal Protection	X

\* Chronic Health Effects

SDS Revision Date: July 25, 2015

SDS Revision Notes: GHS Update

SDS Format: In accordance to OSHA GHS 1910.1200

SDS Author: Actio Corporation

Disclaimer: This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.

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