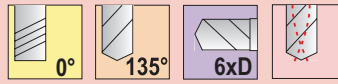


TOLERANCES

<i>d</i>	+.0000" - .0005" (+.0000 - .0127mm)	
<i>l1</i>	≤ 1/8"	+ .125" - .062" (+3.175 - 1.588mm)
	> 1/8"	+ .125" - .125" (+3.175 - 3.175mm)
<i>l2</i>	≤ 1/8"	+ .125" - .062" (+3.175 - 1.588mm)
	> 1/8"	+ .125" - .125" (+3.175 - 3.175mm)

Technical information: page 250-253

1700K - 2 Flute

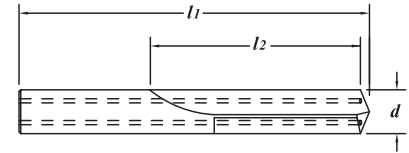


Double Margin

- Solid submicron grain carbide drill
- Coolant fed for accelerated feed rates and chip clearance
- Strong core geometry with double margins for chip breakage and clearance
- 'G' style flutes
- 4-facet point

Recommended for fast drilling in aircraft alloys, cast aluminum and high silicon content materials

Live tooling recommended on lathe processes



EDP#	<i>d</i> [†] Diameter		<i>l1</i> Overall Length	<i>l2</i> Flute Length	1-11	12-24	25-49	50-100	
	Decimal	Metric							
57710	.2362	6.000	110	59	51.52	49.28	47.04	44.80	
57720	.2500	1/4"	6.350	4-1/2"	2-1/2"	56.71	54.24	51.78	49.31
57730	.3125	5/16"	7.937	5"	3"	67.07	64.15	61.24	58.32
57740	.3150		8.000	129	78	69.79	66.76	63.72	60.69
57750	.3750	3/8"	9.525	5-1/2"	3-1/2"	86.79	83.02	79.24	75.47
57760	.3937		10.000	144	94	94.13	90.04	85.94	81.85
57770	.4375	7/16"	11.113	6"	4"	110.92	106.10	101.27	96.45
57780	.4724		12.000	160	110	180.00	172.17	164.35	156.52
57790	.5000	1/2"	12.700	6-1/2"	4-1/2"	190.41	182.13	173.85	165.57
57800	.5512		14.000	179	129	236.49	226.20	215.92	205.64
57810	.5625	9/16"	14.287	7-1/8"	5-1/8"	261.48	250.11	238.74	227.37
57820	.5906		15.000	187	137	264.53	253.03	241.53	230.03
57830	.6250	5/8"	15.875	7-5/8"	5-5/8"	286.79	274.32	261.85	249.38
57840	.6299		16.000	195	144	290.48	277.85	265.22	252.59

DRILLS