SAFETY DATA SHEET

1. Identification

Product identifier Industrial Silicone

Other means of identification

03032 Product code

Recommended use Silicone-based multi-purpose lubricant

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufactured or sold by:

Company name CRC Industries, Inc.

885 Louis Dr. **Address**

Warminster, PA 18974 US

Telephone

215-674-4300 **General Information Technical** 800-521-3168

Assistance

Customer Service 800-272-4620 24-Hour Emergency 800-424-9300 (US)

703-527-3887 (International) (CHEMTREC) Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards Flammable aerosols Category 1

> Liquefied gas Gases under pressure Reproductive toxicity (fertility) Category 2

Specific target organ toxicity, single exposure Category 3 narcotic effects

Specific target organ toxicity, repeated Category 2

exposure

Aspiration hazard Category 1 Category 3

Environmental hazards Hazardous to the aquatic environment, acute

Hazardous to the aquatic environment, Category 3

long-term hazard

OSHA defined hazards Not classified.

Label elements

Health hazards



Signal word Danger

Hazard statement Extremely flammable aerosol. Contains gas under pressure; may explode if heated. May be fatal if

swallowed and enters airways. May cause drowsiness or dizziness. Suspected of damaging fertility. May cause damage to organs (nervous system, upper respiratory tract, skin, eyes) through prolonged or repeated exposure. Harmful to aquatic life. Harmful to aquatic life with long

lasting effects.

Material name: Industrial Silicone SDS US 1/9

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not apply while equipment is energized. Pressurized container: Do not pierce or burn, even after use. Extinguish all flames, pilot lights and heaters. Vapors will accumulate readily and may ignite. Use only with adequate ventilation; maintain ventilation during use and until all vapors are gone. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Do not breathe gas. Do not breathe mist or vapor. Wear protective gloves/protective clothing/eye protection/face

protection. Avoid release to the environment.

Response If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If inhaled:

Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you

feel unwell. If exposed or concerned: Get medical attention.

Storage Store in a well-ventilated place. Store locked up. Protect from sunlight. Do not expose to

temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.

Disposal Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC)

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information

94.58% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 82.47% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

lixtures			
Chemical name	Common name and synonyms	CAS number	%
Naphtha (petroleum), hydrotreated light		64742-49-0	40 - 50
1,1-Difluoroethane	HFC-152a	75-37-6	30 - 40
2-Methylpentane		107-83-5	10 - 20
Polydimethylsiloxane		63148-62-9	3 - 5
n-Hexane		110-54-3	1 - 3

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a	position comfortable for breathing. Call a POISON

CENTER or doctor/physician if you feel unwell.

Skin contact Wash off with soap and plenty of water. Get medical attention if irritation develops and persists.

Take off contaminated clothing and wash before reuse.

Rinse with water. Get medical attention if irritation develops and persists. Eye contact

Call a physician or poison control center immediately. Do not induce vomiting. If vomiting occurs, Ingestion

keep head low so that stomach content doesn't get into the lungs. Aspiration may cause

pulmonary edema and pneumonitis.

Most important

symptoms/effects, acute and delayed

Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause drowsiness or dizziness. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special Provide general supportive measures and treat symptomatically.

treatment needed **General information**

IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware

of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water spray. Water fog. Foam. Dry chemical powder, carbon dioxide, sand or earth may be used

for small fires only.

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

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Specific hazards arising from the chemical

Contents under pressure. Pressurized container may explode when exposed to heat or flame. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water.

Special protective equipment and precautions for firefighters

Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Fire-fighting equipment/instructions

In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. In the event of fire, cool tanks with water spray.

fire, cool tanks with water spray.

General fire hazards

Extremely flammable aerosol.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Remove all possible sources of ignition in the surrounding area. Wear appropriate personal protective equipment. Do not breathe gas. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Stop the flow of material, if this is without risk. Collect spillage. Dike far ahead of spill for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Prevent entry into waterways, sewer, basements or confined areas. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Do not breathe mist or vapor. Do not breathe gas. Avoid contact during pregnancy/while nursing. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. When using, do not eat, drink or smoke. Wash hands thoroughly after handling. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains. For product usage instructions, please see the product label.

Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Avoid spark promoters. These alone may be insufficient to remove static electricity. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep out of the reach of children.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)			
Components	Туре	Value	
n-Hexane (CAS 110-54-3)	PEL	1800 mg/m3 500 ppm	

US. ACGIH Threshold Limit Value	s		
Components	Туре	Value	
2-Methylpentane (CAS 107-83-5)	STEL	1000 ppm	
·	TWA	500 ppm	
n-Hexane (CAS 110-54-3)	TWA	50 ppm	
US. NIOSH: Pocket Guide to Cher	nical Hazards		
Components	Туре	Value	
2-Methylpentane (CAS 107-83-5)	Ceiling	1800 mg/m3	
·		510 ppm	
	TWA	350 mg/m3	
		100 ppm	
n-Hexane (CAS 110-54-3)	TWA	180 mg/m3	
		50 ppm	
US. AIHA Workplace Environment	tal Exposure Level (WEEL) Gu	ides	
Components	Type	Value	
1,1-Difluoroethane (CAS 75-37-6)	TWA	2700 mg/m3	
•		1000 ppm	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
n-Hexane (CAS 110-54-3)	0.4 mg/l	2,5-Hexanedio n, without hydrolysis	Urine	*

^{* -} For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

n-Hexane (CAS 110-54-3) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

n-Hexane (CAS 110-54-3) Can be absorbed through the skin.

Appropriate engineering

controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Wear safety glasses with side shields (or goggles). Eye/face protection

Skin protection

Hand protection Wear protective gloves such as: Nitrile. Polyvinyl chloride (PVC). Viton®.

Other Wear appropriate chemical resistant clothing.

Wear positive pressure self-contained breathing apparatus (SCBA). Air monitoring is needed to Respiratory protection

determine actual employee exposure levels.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. **Form** Aerosol.

Clear water-white. Color Odor Mild solvent. **Odor threshold** Not available.

Material name: Industrial Silicone

SDS US

Not available. pН Melting point/freezing point Not available.

Initial boiling point and boiling

range

118.4 °F (48 °C) estimated

Flash point < 0 °F (< -17.8 °C) Tag Closed Cup

Evaporation rate Fast.

Flammability (solid, gas) Not available. Upper/lower flammability or explosive limits

Flammability limit - lower

1 % estimated

(%)

Flammability limit - upper

8 % estimated

(%)

3083.3 hPa estimated Vapor pressure

Vapor density > 1 (air = 1)Relative density 0.81 estimated Negligible. Solubility (water) Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 437 °F (225 °C) estimated

Decomposition temperature Not available. Viscosity (kinematic) Not available. Percent volatile 97 % estimated

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Heat, flames and sparks. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Chlorine.

Hazardous decomposition

products

Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

May be fatal if swallowed and enters airways. Ingestion

Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. Inhalation

Prolonged inhalation may be harmful. May cause damage to organs by inhalation.

Prolonged skin contact may cause temporary irritation. Frequent or prolonged contact may defat Skin contact

and dry the skin, leading to discomfort and dermatitis.

Eye contact Direct contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological characteristics Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Information on toxicological effects

May be fatal if swallowed and enters airways. Narcotic effects. Acute toxicity

Product	Species	Test Results
Industrial Silicone		
Acute		
Dermal		
LD50	Rabbit	3663.2004 mg/kg estimated
Inhalation		
LC50	Rat	984.9073 mg/l, 4 hours estimated

Material name: Industrial Silicone

Product Species Test Results

Oral

LD50 Rat 22253.0469 mg/kg estimated

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye Direct contact with eyes may cause temporary irritation.

irritation

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

Reproductive toxicity Suspected of damaging fertility.

Specific target organ toxicity -

single exposure

Narcotic effects.

Specific target organ toxicity - repeated exposure

May cause damage to organs (nervous system, upper respiratory tract, skin, eyes) through

prolonged or repeated exposure.

Aspiration hazard May be fatal if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful. May cause damage to organs through prolonged or

repeated exposure.

Overexposure to n-hexane may cause progressive and potentially irreversible damage to the

peripheral nervous system, particularly in the arms and legs.

12. Ecological information

otoxicity	Harmful to	Harmful to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.	
Product		Species Test Results	
Industrial Silicone			
Aquatic			
Fish	LC50	Fish	372.3494 mg/l, 96 hours estimated
Components		Species	Test Results
n-Hexane (CAS 110-54	1-3)		
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	2.101 - 2.981 mg/l, 96 hours
Polydimethylsiloxane (CAS 63148-62-9)		
Aquatic			
Fish	LC50	Channel catfish (Ictalurus punctatus)	2.36 - 4.15 mg/l, 96 hours

^{*} Estimates for product may be based on additional component data not shown.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow) 1,1-Difluoroethane

 1,1-Difluoroethane
 0.75

 2-Methylpentane
 3.74

 n-Hexane
 3.9

Mobility in soil No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products

This material and its container must be disposed of as hazardous waste. If discarded, this product is considered a RCRA ignitable waste, D001. Consult authorities before disposal. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used

sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F

Empty containers should be taken to an approved waste handling site for recycling or disposal. Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

UN number UN1950

UN proper shipping name Aerosols, flammable, Limited Quantity

Transport hazard class(es)

2.1 Class Subsidiary risk 2.1 Label(s)

Packing group Not applicable.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions N82 306 Packaging exceptions Packaging non bulk None Packaging bulk None

IATA

UN1950 **UN** number

UN proper shipping name Aerosols, flammable, Limited Quantity

Transport hazard class(es)

Class 2.1 Subsidiary risk

Packing group Not applicable.

Environmental hazards No. 10L **ERG Code**

Other information

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Passenger and cargo

aircraft

Allowed.

Allowed. Cargo aircraft only

IMDG

UN number UN1950

UN proper shipping name AEROSOLS, LIMITED QUANTITY

Transport hazard class(es)

Class 2 Subsidiary risk

Not applicable. **Packing group**

Environmental hazards

Marine pollutant No. **EmS** F-D. S-U

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

n-Hexane (CAS 110-54-3)

CERCLA Hazardous Substance List (40 CFR 302.4)

n-Hexane (CAS 110-54-3)

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CERCLA Hazardous Substances: Reportable quantity

n-Hexane (CAS 110-54-3)

5000 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

n-Hexane (CAS 110-54-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

1,1-Difluoroethane (CAS 75-37-6)

Safe Drinking Water Act

Not regulated.

(SDWA)

Food and Drug

Not regulated.

Administration (FDA)

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Immediate Hazard - Yes
Hazard categories Delayed Hazard - Yes
Fire Hazard - Yes

Pressure Hazard - Yes Reactivity Hazard - No

SARA 302 Extremely hazardous substance

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

No

1,1-Difluoroethane (CAS 75-37-6)

2-Methylpentane (CAS 107-83-5)

n-Hexane (CAS 110-54-3)

US. Massachusetts RTK - Substance List

1,1-Difluoroethane (CAS 75-37-6)

2-Methylpentane (CAS 107-83-5)

n-Hexane (CAS 110-54-3)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Methylpentane (CAS 107-83-5)

n-Hexane (CAS 110-54-3)

US. Rhode Island RTK

1,1-Difluoroethane (CAS 75-37-6)

n-Hexane (CAS 110-54-3)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR

51.100(s))

Consumer products (40 CFR 59, Subpt. C)

Not regulated

60 %

State

Consumer products This product is regulated as a Silicone Based Multi-Purpose Lubricant. This product is compliant

for use in all 50 states.

VOC content (CA) 60 % VOC content (OTC) 60 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No

Material name: Industrial Silicone 2620 Version #: 01 Issue date: 05-14-2014 Country(s) or region Inventory name On inventory (yes/no)* Europe European List of Notified Chemical Substances (ELINCS) Inventory of Existing and New Chemical Substances (ENCS) Japan No Korea Existing Chemicals List (ECL) Yes New Zealand New Zealand Inventory Yes Philippine Inventory of Chemicals and Chemical Substances **Philippines** Yes

(PICCS)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date05-14-2014Prepared byAllison Cho

Version # 01

Further information CRC # 519E-F

HMIS® ratings Health: 2*
Flammability: 4
Physical hazard: 0
Personal protection: B

NFPA ratings Health: 2 Flammability: 4

Instability: 0

Disclaimer The information contained in this document applies to this specific material as supplied. It may not

be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety

professional, or CRC Industries.

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