

# **Prep-Air®I**Air Preparation Units

Catalog FRL-PAI-3/USA



Schrader Bellows



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# **Compact Series**

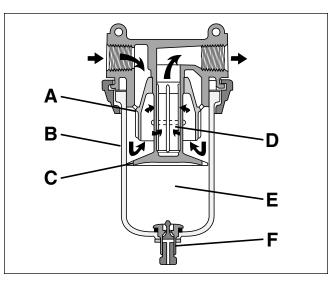


#### **Features**

- · Excellent water removal efficiency
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation.
- 30 micron reusable element standard.
- · Quick release bowl mechanism.
- · Fingertip operated drain.
- Optional internal automatic drain.
- Easily disassembled for servicing without the use of tools.
- Metal bowl guard recommended.

## **Application**

The Compact Series Filters are designed to remove airborne solid contaminants, pipe scale, rust, pipe dope, etc., which may plug small orifices or cause excessive wear.



## **Operation**

## First Stage Filtration:

Air enters at inlet port and flows through deflector (A) which causes a swirling action. Liquids and coarse particles are forced to the bowl interior wall (B) by the centrifugal action of the swirling air. They are then carried down the bowl by the force of gravity. The baffle (C) separates the lower portion of the bowl into a "quiet zone" (E) where the removed liquid and particles collect, unaffected by the swirling air, and are therefore not reentrained into the flowing air.

#### **Second Stage Filtration:**

After liquids and large particles are removed in the first stages of filtration, the air flows through element **(D)** where smaller particles are filtered out. The filtered air then passes downstream. Collected liquids and particles in the "quiet zone" **(E)** should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by unscrewing the drain valve **(F)** slightly until the liquid begins to drain.

## **Specifications**

**Body:** Zinc **Bowls Available:** 

Transparent Polycarbonate

**Bowl Guard:** Metal **Bowl Capacity:** 5 ounces

**Deflector:** Acetal

Drains:

Manual - Twist Type Body & Stem: Plastic Seals: Nitrile Automatic - Float Type Body & Float: Plastic

Seals: Nitrile

Springs & Push Rod: Stainless Steel

Operating Pressure Range: PSIG bar kPa Minimum 10 0.7 69 Maximum 250 17.2 1,724

#### Filter & Element:

30 Micron Edge Type Standard - Nylon and Acetal

Lock Ring: Zinc

Operating Pressure Range: PSIG bar kPa
Polycarbonate Bowl - Maximum 150 10.3 1,034

**Operating Temperature Range:** 

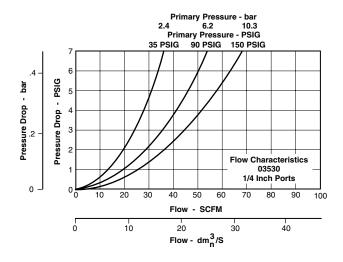
Polycarbonate Bowl: +32°F (0°C) to +120°F (+49°C)

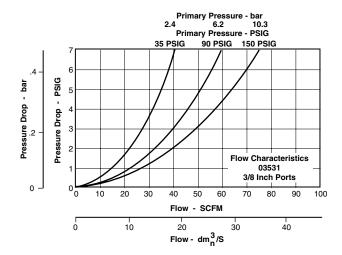
Port Threads: 1/4 & 3/8 Inch

Seals: Nitrile



# Air Line Filters





Port Size	Polycarbonate Bowl 30 Micron Manual Drain	Polycarbonate Bowl Metal Bowl Guard 30 Micron Manual Drain	Polycarbonate Bowl 30 Micron Internal Automatic Drain
1/4 Inch	035301000B	035301100B	035301200B
3/8 Inch	035311000B	035311100B	_

## **CAUTION:**

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

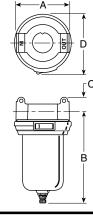
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

Metal bowl guards are recommended for all applications.

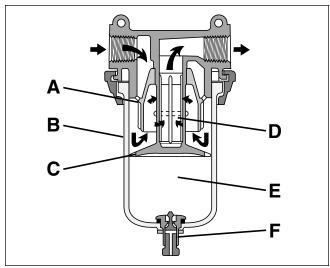
Automatic Drain	PS506P
Bowl Guard	035300100B
Bowl O-ring	027097202B
Manual Drain	PS512P
Pipe Mounting Bracket	009020400B
Polycarbonate Bowl w/ Manual Drain	035300500B
30 Micron Element	035307030B

Model	Port Size Inch	А	В	"B"With Auto. Drain	С	D	Weight
03530	1/4"	2.94	5.51	5.44	0.85	3.47	1.70 lb.
03531	3/8"	75mm	140mm	138mm	22mm	88mm	0.88 kg.









#### **Features**

- · Excellent water removal efficiency.
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation.
- 30 micron reusable element standard.
- · Quick release bowl mechanism.
- · Fingertip operated drain.
- Optional internal and external automatic drains.
- Easily disassembles for servicing without the use of tools.
- · Metal bowl guard recommended.

# **Application**

The Standard Series Filters are designed to remove airborne solid contaminants, pipe scale, rust, pipe dope, etc., which may plug small orifices or cause excessive wear.

# Operation

## First Stage Filtration:

Air enters at inlet port and flows through deflector (A) which causes a swirling action. Liquids and coarse particles are forced to the bowl interior wall (B) by the centrifugal action of the swirling air. They are then carried down the bowl wall by the force of gravity. The baffle (C) separates the lower portion of the bowl into a "quiet zone" (E) where the removed liquid and particles collect, unaffected by the swirling air, and are therefore not reentrained into the flowing air.

#### **Second Stage Filtration:**

After liquids and large particles are removed in the first stages of filtration, the air flows through element **(D)** where smaller particles are filtered out. The filtered air then passes downstream. Collected liquids and particles in the "quiet zone" **(E)** should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by unscrewing the drain valve **(F)** slightly until the liquid begins to drain.

## **Specifications**

Body: Zinc
Bowls Available:

Transparent Polycarbonate Metal (Zinc) with Glass Sight Gauge

Bowl Guard: Metal
Bowl Capacity: 9 ounces
Deflector: Acetal

Drains:

Manual - Twist Type Body & Stem: Plastic

Seals: Nitrile

Automatic - Float Type (Internal) Body & Float: Plastic Seals: Nitrile

Springs & Push Rod: Stainless Steel

Operating Pressure Range: PSIG bar kPa
Minimum 10 0.7 69
Maximum 250 17.2 1,724

#### Filter Element & Baffle:

30 Micron Edge Type Standard - Nylon and Acetal

Lock Ring: Zinc

Operating Pressure Range:PSIGbarkPaPolycarbonate Bowl - Maximum15010.31,034Metal Bowl - Maximum25017.21,724

**Operating Temperature Range:** 

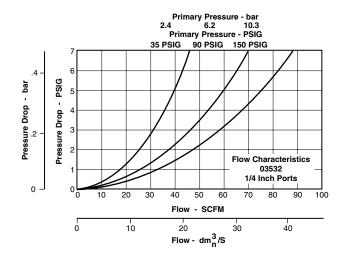
Polycarbonate Bowl:  $+32^{\circ}F$  (0°C) to  $+120^{\circ}F$  ( $+49^{\circ}C$ ) Metal Bowl:  $+32^{\circ}F$  (0°C) to  $+165^{\circ}F$  ( $+74^{\circ}C$ )

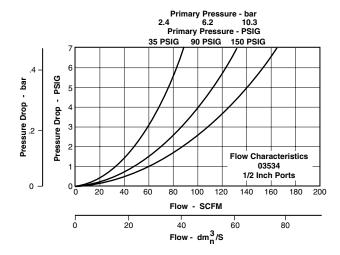
Port Threads: 1/4, 3/8 & 1/2 Inch

Seals: Nitrile



## **Air Line Filters**





Port Size	Polycarbonate Bowl 30 Micron Manual Drain	Polycarbonate Bowl Metal Bowl Guard 30 Micron Manual Drain	Polycarbonate Bowl 30 Micron Internal Automatic Drain	Polycarbonate Bowl Metal Bowl Guard 30 Micron Internal Automatic Drain	Metal Bowl Sight Gauge 30 Micron Manual Drain	Metal Bowl Sight Gauge Internal Automatic Drain
1/4 Inch	035321000B	035321100B	_	_	035323000B	_
3/8 Inch	035331000B	035331100B	_	_	035333000B	_
1/2 Inch	035341000B	035341100B	035341200B	035341300B	035343000B	035343200B

## **CAUTION:**

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

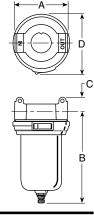
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

Metal bowl guards are recommended for all applications.

Automatic Drain	PS506P
Bowl Lock Ring	035827502B
Bowl Guard	035320100B
Bowl O-ring	034547240B
Deflector	035327002B
Manual Drain	PS512P
Metal Bowl w/Sight Gauge & Manual Drain .	035320400B
Pipe Mounting Bracket	009020400B
Polycarbonate Bowl w/ Manual Drain	035320500B
30 Micron Element	035327030B

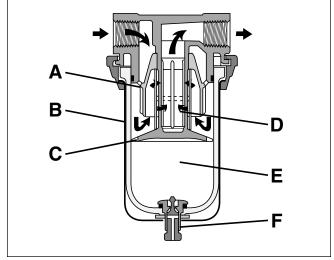
Model	Port Size Inch	A	В	"B"With Auto. Drain	С	D	Weight
03532	1/4"	3.53	6.42	6.37	0.98	4.06	2.50 lb.
03533 03534	3/8" 1/2"	90mm	163mm	162mm	25mm	103mm	1.13 kg.





## **Full Size Series**





#### **Features**

- · Excellent water removal efficiency.
- Unique deflector plate that creates swirling of the air stream ensuring maximum water and dirt separation.
- 30 micron reusable element standard.
- Quick release bowl mechanism.
- Fingertip operated drain.
- · Optional internal and external automatic drains.
- Easily disassembled for servicing without the use of tools.
- Shown with standard metal bowl guard.

## Application

The Full Size Series Filters are designed to remove airborne solid contaminants, pipe scale, rust, pipe dope, etc., which may plug small orifices or cause excessive wear.

# Operation

## First Stage Filtration:

Air enters at inlet port and flows through deflector (A) which causes a swirling action. Liquids and coarse particles are forced to the bowl interior wall (B) by the centrifugal action of the swirling air. They are then carried down the bowl wall by the force of gravity. The baffle (C) separates the lower portion of the bowl into a "quiet zone" (E) where the removed liquid and particles collect, unaffected by the swirling air, and are therefore not reentrained into the flowing air.

#### **Second Stage Filtration:**

After liquids and large particles are removed in the first stages of filtration, the air flows through element **(D)** where smaller particles are filtered out. The filtered air then passes downstream. Collected liquids and particles in the "quiet zone" **(E)** should be drained before their level reaches a height where they would be reentrained in the flowing air. This can be accomplished by unscrewing the drain valve **(F)** slightly until the liquid begins to drain.

## **Specifications**

**Body:** Zinc **Bowls Available:** 

Drains:

Transparent Polycarbonate Metal (Zinc) with Glass Sight Gauge

Bowl Capacity: 19 ounces Bowl Guard: Metal Deflector: Acetal

Manual - Twist Type
Body & Stem: Plastic
Seals: Nitrile
Automatic - Float Type
Body & Float: Plastic
Seals: Nitrile

Springs & Push Rod: Stainless Steel

Operating Pressure Range: PSIG bar kPa
Minimum 10 0.7 69
Maximum 250 17.2 1,724

## Filter Element & Baffle:

30 Micron Edge Type Standard - Nylon and Acetal

Lock Ring: Zinc

Operating Pressure Range:PSIGbarkPaPolycarbonate Bowl - Maximum15010.31,034Metal Bowl - Maximum25017.21,724

**Operating Temperature Range:** 

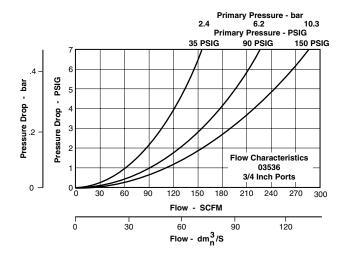
Polycarbonate Bowl: +32°F (0°C) to +120°F (+49°C) Metal Bowl: +32°F (0°C) to +165°F (+74°C)

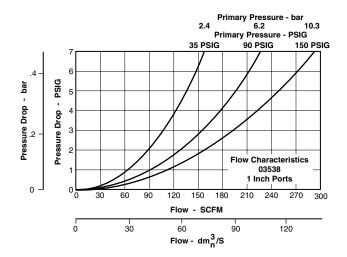
Port Threads: 3/4 & 1 Inch

Seals: Nitrile



# Air Line Filters





Port Size	Polycarbonate Bowl Metal Bowl Guard 30 Micron Manual Drain	Polycarbonate Bowl Metal Bowl Guard 30 Micron Internal Automatic Drain	Metal Bowl Sight Gauge 30 Micron Manual Drain
3/4 Inch	035361100B	035361300B	035363000B
1 Inch	035381100B	035381300B	035383000B

## **CAUTION:**

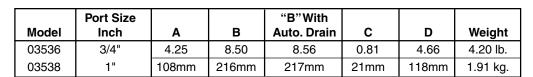
Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

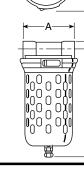
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

Metal bowl guards are recommended for all applications.

Automatic Drain	PS506P
Bowl Lock Ring	035867501B
Bowl Guard	035360100B
Bowl O-ring	034547247B
Manual Drain	PS512P
Metal Bowl w/Sight Gauge & Manual Drain .	035360400B
Pipe Mounting Bracket	009060400B
Polycarbonate Bowl w/ Manual Drain	035360500B
30 Micron Flement	035367030B







# **Standard Series**

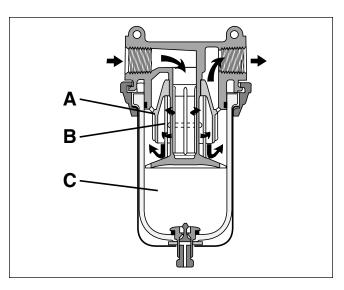


#### **Features**

- · Removes liquid aerosols and sub-micron particles.
- Liquids gravitate to the bottom of the element and will not re-enter the airstream.
- Oil free air for critical applications, such as air gauging and pneumatic instrumentation and controls.
- Grade 6 element, 99.97% DOP efficiency.
- · Quick release bowl mechanism.
- Fingertip operated drain. Optional automatic drain.
- Easily disassembled for servicing without the use of tools.
- · Metal bowl guard standard.

### **Application**

The Standard Series Coalescer is designed to remove liquid aerosols and sub-micron particles which may affect or contaminate production downstream in a pneumatic system.



# Operation

The contaminated air enters the element interior (A) and is forced through a thick membrane of "borosilicate" glass fibers coated with epoxy. Flow then passes through the element, and at this stage 99.97% of the sub micronic particles have been removed from the air stream. The tiny droplets coalesce together and are collected from the filter element by the outer drain layer (B).

The clean, filtered air now passes through and out into the pneumatic system. The air line coalescing filter removes liquid aerosols and sub-micron particulate matter.

Collected liquids and particles in the "quiet zone" **(C)** should be drained before their level reaches a height where they would be reentrained in the flowing air.

## **Specifications**

Body: Zinc

**Bowls Available:** 

Transparent Polycarbonate

Bowl Capacity: 9 ounces

Bowl Guard: Metal

Drains:

Manual - Twist Type Body & Stem: Plastic Seals: Nitrile

Filter Element:

Borosilicate & Felt Glass Fibers 99.97% DOP efficiency.

Largest Solid Particle Passed: 0.01 Microns

Lock Ring: Zinc

Operating Pressure Range:PSIGbarkPaPolycarbonate Bowl - Maximum15010.31,034

**Operating Temperature Range:** 

Polycarbonate Bowl: +32°F (0°C) to +120°F (+49°C)

Operation:

Normal Operating Pressure Drop 2 PSIG. Maximum Recommended Pressure Drop 10 PSIG

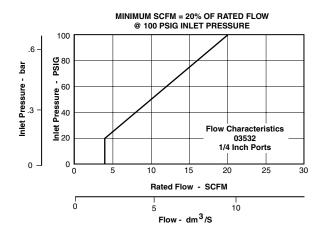
(Element should be replaced)

Port Threads: 1/4 Inch

Seals: Nitrile



## **Air Line Coalescers**



Port Size	Polycarbonate Bowl Metal Bowl Guard Grade 6 Manual Drain
1/4 Inch	035321182B

#### **CAUTION:**

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

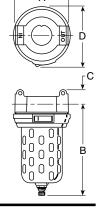
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

Metal bowl guards are recommended for all applications.

Bowl Lock Ring	035827502B
Bowl Guard	035320100B
Bowl O-ring	034547240B
Grade 6 Element	035327521
Manual Drain	PS512P
Pipe Mounting Bracket	009020400B
Polycarbonate Bowl w/ Manual Drain.	035320500B

Model	Port Size Inch	А	В	"B"With Auto. Drain	С	D	Weight
03532	1/4"	3.53	6.42	6.37	0.98	4.06	2.50 lb.
03332	1/4	90mm	163mm	162mm	25mm	103mm	1.13 kg.





## **Compact Series**

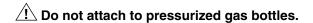


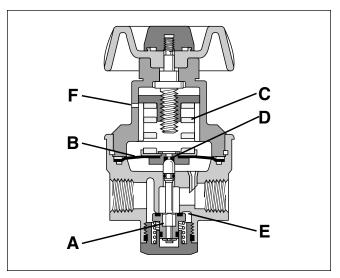


- · Non-rising adjusting/locking style knob.
- Diaphragm design for good repeatability, response and sensitivity.
- · Balanced poppet.
- · Two full flow gauge ports.

## **Application**

The Compact Series Regulators are designed to provide minimum pressure drop over a wide operating range. The regulators feature a balanced poppet and disphragm operation for good repeatability, response and sensitivity. With a non-rising knob as standard, this series offers an attractively styled package.





## **Operation**

With the adjusting knob turned fully counterclockwise (no sping load), and pressure supplied to the regulator inlet port, the valve poppet assembly (A) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the diaphragm (B) and the valve poppet assembly (A) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the diaphragm (B) and offsets the load of spring (C). As downstream pressure rises, poppet asembly (A) and the diaphragm (B) move upward until the area (E) is closed and the load of the spring (C) and pressure under the diaphragm (B) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the diaphragm (B). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E).

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (B) to move upward against control spring (C), open vent hold (D), and vent the excess pressure to atmosphere through the hole in the bonnet (F). (This occurs in the relieving type regulator only.)

## **Specifications**

Adjusting Nut: Zinc

Adjusting Stem & Spring: Steel Biased Spring: Stainless Steel

Body: Zinc Bonnet: Acetal Control Knob: Plastic

Diaphragm: Fabric Reinforced Nitrile

Gauge Ports: 1/4 Inch

Operating Pressure Range: PSIG bar kPa
Primary:
Maximum 300 20.7 2,069

Operating Pressure Ra Secondary:	ange (cont):	PSIG	bar	kPa
50 PSIG Spring	Minimum	5	0.3	34
	Maximum	50	3.4	345
125 PSIG Spring	Minimum	5	0.3	34
_	Maximum	125	8.6	862
250 PSIG Spring	Minimum	5	0.3	34
	Maximum	250	17.2	1,724

Operating Temperature Range: +32°F (0°C) to +165°F (+74°C)

Plug: Brass

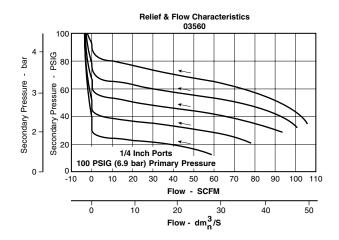
PortThreads: 1/4 & 3/8 Inch

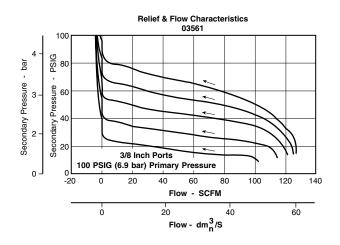
Seals: Nitrile Valve Poppet: Brass

Valve Poppet Seal: Fluorocarbon



# **Air Line Regulators**



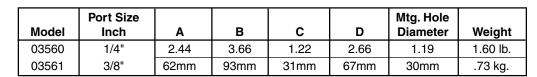


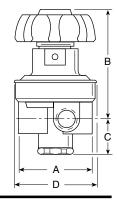
Port Size	5 to 50 PSIG Relieving Without Gauge	5 to 125 PSIG Relieving Without Gauge
1/4 Inch	035601000B	035602000B
3/8 Inch	_	035612000B

## **CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT** - The working range of the knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

Pipe Mounting Bracket	009020400B
Relieving Service Kit	035608000B
Right Angle Mounting Bracket	035620400B
60 PSIG Gauge	P781641
160 PSIG Gauge	P781642
300 PSIG Gauge	P781643







## Standard Series



#### **Features**

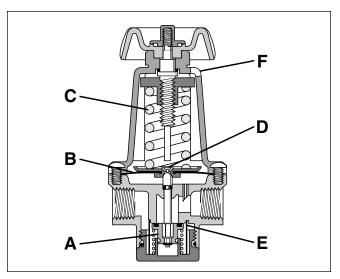
- Non-rising adjusting/locking style knob.
- Daphragm design for good repeatability, response and sensitivity.
- Balanced poppet.
- · Two full flow gauge ports.

# **Application**

The Standard Series Regulators are designed to provide minimum pressure drop over a wide operating range. The regulators feature a balanced poppet and disphragm operation for good repeatability, response and sensitivity. With a non-rising knob as standard, this series offers an attractively styled package.



 $extstyle{!}$  Do not attach to pressurized gas bottles.



# Operation

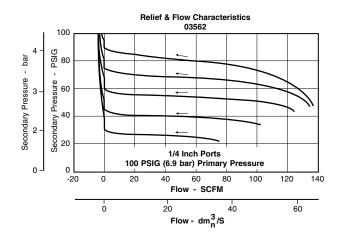
With the adjusting knob turned fully counterclockwise (no sping load), and pressure supplied to the regulator inlet port, the valve poppet assembly (A) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the diaphragm (B) and the valve poppet assembly (A) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the diaphragm (B) and offsets the load of spring (C). As downstream pressure rises, poppet asembly (A) and the diaphragm (B) move upward until the area (E) is closed and the load of the spring (C) and pressure under the diaphragm (B) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the diaphragm (B). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E).

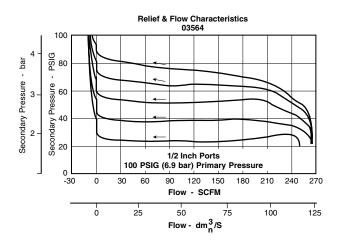
Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (B) to move upward against control spring (C), open vent hold (D), and vent the excess pressure to atmosphere through the hole in the bonnet (F). (This occurs in the relieving type regulator only.)

Specifications				Operating Pressure Range Secondary:	ange (cont.):	PSIG	bar	kPa
Adjusting Nut: Zinc				50 PSIG Spring	Minimum	5	0.3	34
Adjusting Stem & Spring: Steel					Maximum	50	3.4	345
Biased Spring: Stainless Steel				125 PSIG Spring	Minimum	5	0.3	34
Body: Zinc				. 0	Maximum	125	8.6	862
Bonnet: Zinc				250 PSIG Spring	Minimum	5	0.3	34
Control Knob: Plastic				. 0	Maximum	250	17.2	1,724
Diaphragm: Fabric Reinforced Nitrile				Operating Temperatur	e Range: +32	°F (0°C) to	+165°F (-	⊦74°C)
Gauge Ports: 1/4 Inch				Plug: Brass				
Operating Pressure Range:	PSIG	bar	kPa	Port Threads: 1/4, 3/8	& 1/2 Inch			
Primary:				Seals: Nitrile				
Maximum	300	20.7	2,069	Valve Poppet: Brass				
				Valve Poppet Seal: Flu	uorocarbon			



# **Air Line Regulators**





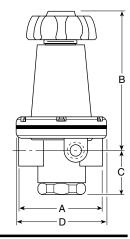
Port Size	5 to 50 PSIG Relieving Without Gauge	5 to 125 PSIG Relieving Without Gauge	5 to 250 PSIG Relieving Without Gauge
1/4 Inch	035621000B	035622000B	_
3/8 Inch	035631000B	035632000B	035633000B
1/2 Inch	035641000B	035642000B	035643000B

## **CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT** - The working range of the knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

Pipe Mounting Bracket	. 009020400B
Relieving Service Kit	. 035628000B
Relieving Service Kit - High Pressure 5-250 PSIG .	035628010B
Right Angle Mounting Bracket	. 035620400B
60 PSIG Gauge	P781641
160 PSIG Gauge	P781642
300 PSIG Gauge	P781643

Model	Port Size Inch	A	В	С	D	Mtg. Hole Diameter	Weight
03562 03563	1/4" 3/8"	3.22	5.19	1.66	3.39	1.19	3.70 lb.
03564	3/6 1/2"	82mm	132mm	42mm	86mm	30mm	1.68 kg.





#### **Full Size Series**



#### **Features**

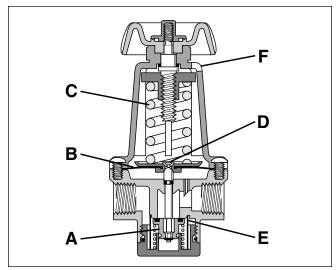
- Non-rising adjusting/locking style knob.
- Diaphragm design for good repeatability, response and sensitivity.
- · Balanced poppet.
- · Two full flow gauge ports.

# **Application**

The Full Size Series Regulators are designed to provide minimum pressure drop over a wide operating range. The regulators feature a balanced poppet and disphragm operation for good repeatability, response and sensitivity. With a non-rising knob as standard, this series offers an attractively styled package.



 $extstyle{!}$  Do not attach to pressurized gas bottles.



## Operation

With the adjusting knob turned fully counterclockwise (no sping load), and pressure supplied to the regulator inlet port, the valve poppet assembly (A) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the diaphragm (B) and the valve poppet assembly (A) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the diaphragm (B) and offsets the load of spring (C). As downstream pressure rises, poppet asembly (A) and the diaphragm (B) move upward until the area (E) is closed and the load of the spring (C) and pressure under the diaphragm (B) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the diaphragm (B). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E).

Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (B) to move upward against control spring (C), open vent hold (D), and vent the excess pressure to atmosphere through the hole in the bonnet (F). (This occurs in the relieving type regulator only.)

## **Specifications**

Adjusting Nut: Zinc

Adjusting Stem & Spring: Steel Biased Spring: Stainless Steel

Body: Zinc
Bonnet: Zinc
Control Knob: Plastic

Diaphragm: Fabric Reinforced Nitrile

Gauge Ports: 1/4 Inch

Operating Pressure Range: PSIG bar kPa
Primary:
Maximum 300 20.7 2,069

Operating Pressure Range (cont.): Secondary:		PSIG	bar	kPa
125 PSIG Spring	Minimum Maximum	5 125	0.3 8.6	34 862
250 PSIG Spring	Minimum	125 5	0.3	34
3	Maximum	250	17.2	1,724

Operating Temperature Range: +32°F (0°C) to +165°F (+74°C)

Plug: Brass

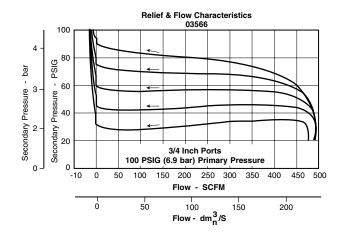
Port Threads: 3/4 & 1 Inch

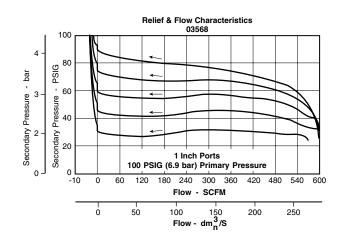
Seals: Nitrile Valve Poppet: Brass

Valve Poppet Seal: Fluorocarbon



# **Air Line Regulators**



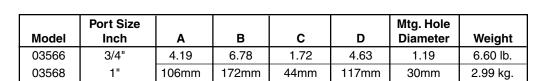


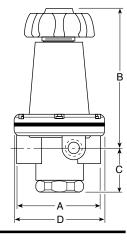
Port Size	5 to 125 PSIG Relieving Without Gauge	5 to 250 PSIG Relieving Without Gauge
3/4 Inch	035662000B	035663000B
1 Inch	035682000B	035683000B

## **CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT** - The working range of the knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

Pipe Mounting Bracket	009060400B
Relieving Service Kit	035668000B
Relieving Service Kit - High Pressure 5-250 PSIC	G035668010B
Right Angle Mounting Bracket	035620400B
160 PSIG Gauge	P781642
300 PSIG Gauge	P781643







# Compact Series

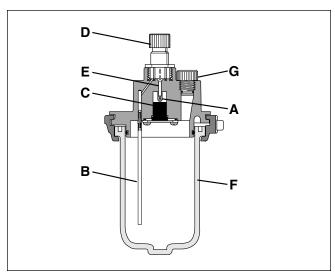


#### **Features**

- Proportional oil delivery over a wide range of air flow.
- Precision needle valve assures repeatable oil delivery and provides simple adjustments.
- Transparent sight dome for 360° visibility.
- Fill under pressure.
- Quick release bowl mechanism.
- · Metal bowl guards are recommended for polycarbonate bowls.

## **Application**

The Compact Series Mist Lubricator is designed to provide lubrication for applications in a pneumatic system such as air valves, air cylinders and air tools.



## Operation

Air flowing through the unit goes through two paths. At low flow rates the majority of the air flows through the venturi section (A). The rest of the air opens the flapper **(C)**. The velocity of the air flowing through the venturi section (A) creates a pressure drop. This lower pressure allows the oil to be forced from the reservoir through the pickup tube (B) and travels up to the metering screw (D). The rate of oil delivery is then controlled by adjusting the metering screw (D). Oil flows past the metering screw (D) and forms a drop in the nozzle tube (E). As the oil drops back into the venturi section (A), it is broken up into fine particles. It is then mixed with the air flowing past the flapper (C) and is carried downstream. As the air flow increases, the flapper (C) will open more fully. This additional flow will assure that the oil delivery rate will increase linearly with the increase of air flow.

To fill lubricator with oil without turning the line pressure off, first remove the fill plug (G) to relieve pressure from the bowl (F), then either pour oil through fill plug hole or remove bowl (F) and pour oil directly into the bowl.

## **Specifications**

Body: Zinc Bowl:

Transparent Polycarbonate

Drain:

Manual - Twist Type Body & Stem: Plastic Seals: Nitrile

Minimum Flow for Lubrication: 1.0 SCFM at 100 PSIG

**PSIG Operating Pressure Range:** bar kPa Polycarbonate Bowl - Maximum 150 10.3 1,034

**Operating Temperature Range:** 

Polycarbonate Bowl: +32°F (0°C) to +120°F (+49°C)

Port Threads: 1/4 & 3/8 Inch

Seals: Nitrile

Sight Dome: Transparent Polycarbonate Suggested Lubricant: F442 Oil

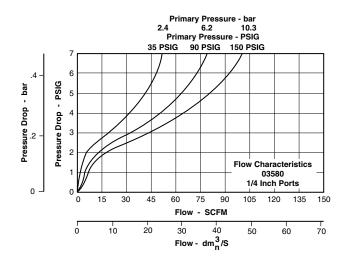
Petroleum based oil of 100 to 200 SSU viscosity at 100°F and an aniline point greater than 200°F.

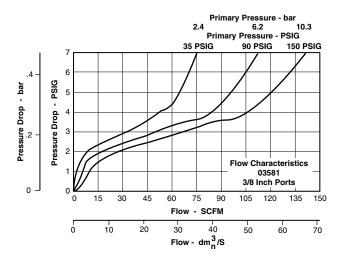
(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR

SYNTHETIC OILS.)



## **Air Line Mist Lubricators**





Port Size	Polycarbonate Bowl	Polycarbonate Bowl Metal Bowl Guard
1/4 Inch	035801000B	035801100B
3/8 Inch	035811000B	035811100B

#### **CAUTION:**

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

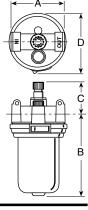
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

Metal bowl guards are recommended for all applications.

Air Line Oil (1 Gallon)F	
Air Line Oil (12 Quart Case) F2	142003
Air Line Oil (5 Gallon Case) F2	142005
Bowl Guard 03530	0100B
Bowl O-ring	7202B
Fill Plug	7011B
Pipe Mounting Bracket00902	0400B
Polycarbonate Bowl 03530	7004B
Service Kit	8050B
Sight Dome Assembly 03580	7150B

Model	Port Size Inch	А	В	С	D	Weight
03580	1/4"	2.94	4.88	2.03	3.47	1.90 lb.
03581	3/8"	75mm	124mm	52mm	88mm	.86 kg.





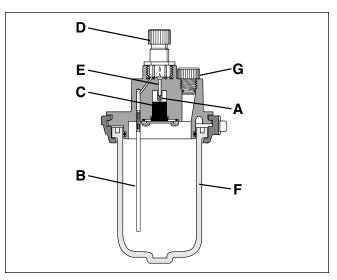


#### **Features**

- Proportional oil delivery over a wide range of air flow.
- Precision needle valve asures repeateable oil delivery and provides simple adjustments.
- Transparent sight dome for 360° visibility.
- Fill under pressure.
- · Quick release bowl mechanism.
- Metal bowl guards are recommended for polycarbonate bowls.

# **Application**

The Standard Series Mist Lubricator is designed to provide lubrication for applications in a pneumatic system such as air valves, air cylinders and air tools.



## Operation

Air flowing through the unit goes through two paths. At low flow rates the majority of the air flows through the venturi section (A). The rest of the air opens the flapper (C). The velocity of the air flowing through the venturi section (A) creates a pressure drop. This lower pressure allows the oil to be forced from the reservoir through the pickup tube (B) and travels up to the metering screw (D). The rate of oil delivery is then controlled by adjusting the metering screw (D). Oil flows past the metering screw (D) and forms a drop in the nozzle tube (E). As the oil drops back into the venturi section (A), it is broken up into fine particles. It is then mixed with the air flowing past the flapper (C) and is carried downstream. As the air flow increases, the flapper (C) will open more fully. The additional flow will assure that the oil delivery rate will increase linearly with the increase of air flow.

To fill lubricator with oil without turning the line pressure off, first remove the fill plug **(G)** to relieve pressure from the bowl **(F)**, then either pour oil through fill plug hole or remove bowl **(F)** and pour oil directly into the bowl.

# **Specifications**

**Body:** Zinc **Bowls Available:** 

Transparent Polycarbonate
Metal (Zinc) with Glass Sight Gauge

Bowl Capacity: 9 ounces

Drain:

Manual - Twist Type Body & Stem: Plastic Seals: Nitrile

Minimum Flow for Lubrication: 1.0 SCFM at 100 PSIG

Operating Presure Range:PSIGbarkPaPolycarbonate Bowl - Maximum15010.31,034Metal Bowl - Maximum25017.21,724

**Operating Temperature Range:** 

Polycarbonate Bowl: +32°F (0°C) to +120°F (+49°C) Metal Bowl: +32°F (0°C) to +165°F (+74°C)

Port Threads: 1/4, 3/8 & 1/2 Inch

Seals: Nitrile

Sight Dome: Transparent Polycarbonate

Suggested Lubricant: F442 Oil

Petroleum based oil of 100 to 200 SSU viscosity at 100°F and an

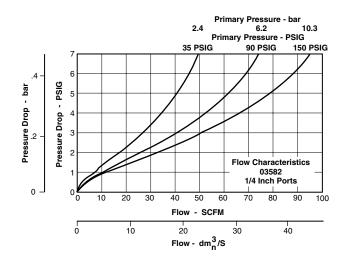
aniline point greater than 200°F.

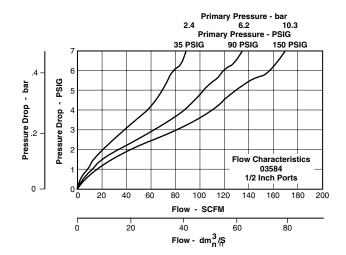
(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR

SYNTHETIC OILS.)



## **Air Line Mist Lubricators**





Port Size	Polycarbonate Bowl	Polycarbonate Bowl Metal Bowl Guard	Metal Bowl Sight Gauge
1/4 Inch	035821000B	035821100B	035823000B
3/8 Inch	035831000B	035831100B	035833000B
1/2 Inch	035841000B	035841100B	035843000B

#### **CAUTION:**

Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

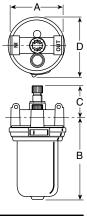
Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

Metal bowl guards are recommended for all applications.

Air Line Oil (1 Gallon)	F442002
Air Line Oil (12 Quart Case)	F442003
Air Line Oil (5 Gallon Case)	F442005
Bowl Lock Ring	035827502B
Bowl O-ring	034547240B
Fill Plug	035807011B
Metal Bowl w/Sight Gauge & Manual Drain	035320400B
Pipe Mounting Bracket	009020400B
Polycarbonate Bowl	035327004B
Service Kit	035828050B
Sight Dome Assembly	035807150B
Siphon Tube	035850003B

Model	Port Size Inch	Α	В	С	D	Weight
03582	1/4"	3.53	5.69	2.22	4.06	2.70 lb.
03583	3/8"					
03584	1/2"	90mm	144mm	56mm	103mm	1.22 kg.





## **Full Size Series**

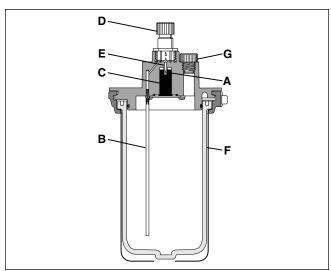


#### **Features**

- Proportional oil delivery over a wide range of air flow.
- Precision needle valve assures repeatable oil delivery and provides simple adjustments.
- Transparent sight dome for 360° visibility.
- Fill under pressure.
- · Quick release bowl mechanism.
- · Shown with standard metal bowl guard.

## **Application**

The Full Size Series Mist Lubricator is designed to provide lubrication for applications in a pneumatic system, such as air valves, air cylinders and air tools.



## Operation

Air flowing through the unit goes through two paths. At low flow rates the majority of the air flows through the venturi section (A). The rest of the air opens the flapper (C). The velocity of the air flowing through the venturi section (A) creates a pressure drop. This lower pressure allows the oil to be forced from the reservoir through the pickup tube (B) and travels up to the metering screw (D). The rate of oil delivery is then controlled by adjusting the metering screw (D). Oil flows past the metering screw (D) and forms a drop in the nozzle tube (E). As the oil drops back into the venturi section (A), it is broken up into fine particles. It is then mixed with the air flowing past the flapper (C) and is carried downstream. As the air flow increases, the flapper (C) will open more fully. This additional flow will assure that the oil delivery rate will increase linearly with the increase of air flow.

To fill lubricator with oil without turning the line pressure off, first remove the fill plug **(G)** to relieve pressure from the bowl **(F)**, then either pour oil through fill plug hole or remove bowl **(F)** and pour oil directly into the bowl.

## **Specifications**

**Body:** Zinc **Bowls Available:** 

Transparent Polycarbonate Metal (Zinc) with Glass Sight Gauge

Bowl Capacity: 19 ounces

Drain:

Manual - Twist Type Body & Stem: Plastic Seals: Nitrile

Minimum Flow for Lubrication: 1.0 SCFM at 100 PSIG

Operating Presure Range:PSIGbarkPaPolycarbonate Bowl - Maximum15010.31,034Metal Bowl - Maximum25017.21,724

#### **Operating Temperature Range:**

Polycarbonate Bowl: +32°F (0°C) to +120°F (+49°C) Metal Bowl: +32°F (0°C) to +165°F (+74°C)

Port Threads: 3/4 & 1 Inch

Seals: Nitrile

Sight Dome: Transparent Polycarbonate

Suggested Lubricant: F442 Oil

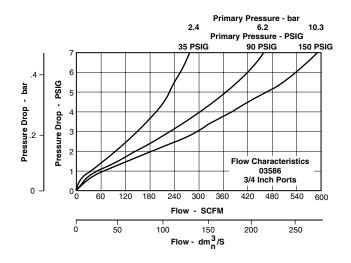
Petroleum based oil of 100 to 200 SSU viscosity at 100°F and an

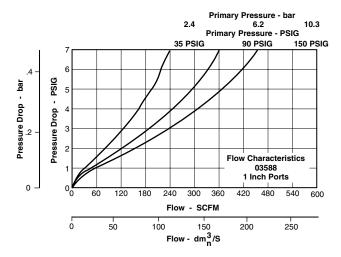
aniline point greater than 200°F.

(DO NOT USE OILS WITH ADDITIVES, COMPOUNDED OILS CONTAINING SOLVENTS, GRAPHITE, DETERGENTS, OR

SYNTHETIC OILS.)







Port Size	Polycarbonate Bowl Metal Bowl Guard	Metal Bowl Sight Gauge
3/4 Inch	035861100B	035863000B
1 Inch	035881100B	035883000B

## **CAUTION:**

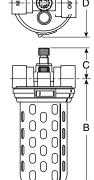
Polycarbonate bowls, being transparent and tough, are ideal for use with Filters and Lubricators. They are suitable for use in normal industrial environments, but should not be located in areas where they could be subjected to direct sunlight, an impact blow, nor temperatures outside of the rated range. As with most plastics, some chemicals can cause damage. Polycarbonate bowls should not be exposed to chlorinated hydrocarbons, ketones, esters and certain alcohols. They should not be used in air systems where compressors are lubricated with fire-resistant fluids such as phosphate ester and di-ester types.

Metal bowls are recommended where ambient and/or media conditions are not compatible with polycarbonate bowls. Metal bowls resist the action of most such solvents but should not be used where strong acids or bases are present or in salt laden atmospheres. Consult the factory for specific recommendations where these conditions exist.

TO CLEAN POLYCARBONATE BOWLS USE MILD SOAP AND WATER ONLY! DO NOT use cleansing agents such as acetone, benzene, carbon tetrachloride, gasoline, toluene, etc., which are damaging to this plastic.

Metal bowl guards are recommended for all applications.

Air Line Oil (1 Gallon)	F442002
Air Line Oil (12 Quart Case)	F442003
Air Line Oil (5 Gallon Case)	F442005
Bowl Guard	035360100B
Bowl Lock Ring	035867501B
Bowl O-ring	034547247B
Fill Plug	035807011B
Metal Bowl w/Sight Gauge & Manual Drain	035360400B
Pipe Mounting Bracket	009060400B
Polycarbonate Bowl	035367004B
Service Kit	035868050B
Sight Dome Assembly	035807150B
Siphon Tube	035850004B



Model	Port Size Inch	Α	В	С	D	Weight
03586	3/4"	4.25	7.91	2.18	4.66	4.20 lb.
03588	1"	108mm	201mm	56mm	118mm	1.91 kg.



# **Three-Unit Compact FRL**



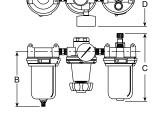
#### **Dimensions**

Model	Port Size Inch	A	В	C	D	Weight
00900	1/4"	9.69	5.51	6.91	2.77	5.50 lb.
00900	1/4	247mm	3.51	0.91	2.11	5.50 lb.
00901	3/8"	9.50	140mm	175mm	70mm	2.49 kg.
00901	3/8	241mm	14011111	17511111	70111111	2.49 Kg.

Port Size	Polycarbonate Bowls 30 Micron Manual Drain 5 to 125 PSIG Relieving	Polycarbonate Bowls Metal Bowl Guards 30 Micron Manual Drain 5 to 125 PSIG Relieving
1/4 Inch	009001000B	009001100B
3/8 Inch	009011000B	009011100B

Metal bowl guards are recommended.

Gauges ordered separately.



## **Three-Unit Standard FRL**

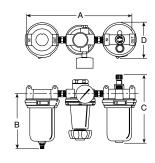


Port Size	Polycarbonate Bowls 30 Micron Manual Drain 5 to 125 PSIG Relieving	Polycarbonate Bowls Metal Bowl Guards 30 Micron Manual Drain 5 to 125 PSIG Relieving	Polycarbonate Bowls Metal Bowl Guards 30 Micron Internal Automatic Drain 5 to 125 PSIG Relieving
1/4 Inch	009021000B	_	
3/8 Inch	009031000B	_	_
1/2 Inch	009041000B	009041100B	009041300B

Metal bowl guards are recommended. Gauges ordered separately.

## **Dimensions**

Model	Port Size Inch	Α	В	С	D	Weight
00902	1/4"	11.66				
00902	1/4	296mm	6.42	7.91	3.03	9.10 lb.
00903	3/8"	11.47				
00903	3/0	291mm				
00904	1/2"	11.77	163mm	201mm	77mm	4.13 kg.
00904	1/2	299mm				



## Three-Unit Full Size FRL

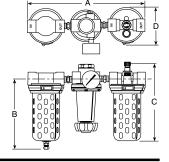


Metal bowl guards are standard. Gauges ordered separately.

Port Size	Polycarbonate Bowls Metal Bowl Guards 30 Micron Manual Drain 5 to 125 PSIG Relieving
1/4 Inch	009061100B
3/8 Inch	009081100B

## **Dimensions**

	Port Size						
Model	Inch	Α	В	С	D	Weight	
00906	3/4"	14.19	8.50	10.09	3.55	15.60 lb.	
00906	5/4	360mm	0.50	10.09	3.33	15.60 lb.	
00908	1"	14.44	216mm	256mm	90mm	7.08 kg.	
00908		367mm	Z 10[[][[]		SOITH		

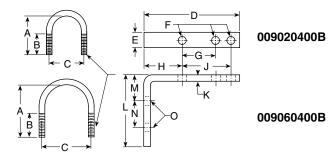




# **Mounting Bracket Dimensions**

# **Pipe Mounting Bracket**

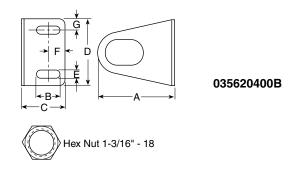
Model		Α	В	С	
009020400B	Inches	1.63	0.94	1.38	
009020400B	mm	41	24	35	
009060400B	Inches	2.19	1.06	2.00	
009000400B	mm	56	27	51	



	D	Е	F	G	Н	J	K	L	М	N	0
Inches	4.00	0.63	0.31	1.38	1.56	2.00	0.25	3.00	1.06	1.13	0.34
mm	102	16	8	35	40	51	6	76	27	29	9

# **Right Angle Mounting Bracket**

	Α	В	С	D	Е	F	G
Inches	3.50	1.03	2.00	3.00	0.34	0.78	0.50
mm	89	26	51	76	9	20	13



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