Stainless steel (INOX)

Hardness grade S



Engineered for maximum productivity in high volume cutting environments. More cuts per wheel results in less down-time and increased productivity. Measurable reductions in labor cost and wheel units significantly reduce overall cutting costs.

Abrasive: Aluminum oxide A

Workpiece materials

Stainless steel (INOX) Also suitable for carbon steel and all ferrous metals



CONTAMINATION FREE RATED FOR STAINLESS STEEL (INOX)

Applications

Cutting of sheet metal, sections and solid material

Recommendations for use

- .030", .040" thickness for cutting sheet metal.
- .045", .065" thickness for cutting sheet metal, sections and solid material.
- The use of 3" support flanges (page 58) increases wheel stability and ensures precise cutting guidance. Highly recommended for use with thin 9" flat (type 1) cut-off wheels.

PFERDERGONOMICS®

Thin cut-off wheels ≤ .045"









PFERD specification number A 46/60 S SG-PLUS-INOX

Diameter x thickness nominal [Inches]	Thickness metric [mm]	Bore [Inches]	EDP number		Max. RPM
Flat (type 1)	_	-			
4 x .030	0.8	5/8	69816	25	15,300
4 x .040	1.0	5/8	69842	25	15,300
4 x .045	1.6	5/8	69844	25	15,300
4-1/2 x .030	0.8	7/8	69817	25	13,300
4-1/2 x .040	1.0	7/8	69845	25	13,300
4-1/2 x .045	1.6	7/8	69846	25	13,300
5 x .030	0.8	7/8	69818	25	12,200
5 x .040	1.0	7/8	69855	25	12,200
5 x .045	1.6	7/8	69857	25	12,200
6 x .040	1.0	7/8	69862	25	10,200
9 x .065	1.9	7/8	63633	25	6,600



PFERDMEDIA

To see them in action, please visit pferdusa.com/ vthin_assgpinox





