

SPX Corporation 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 **Parts List for:**

RD15018

Internet Address: http://www.powerteam.com

MODEL B DOUBLE-ACTING To Parts List **HYDRAULIC CYLINDER** Max. Capacity: 153.4 Tons at 10,000 PSI 10 **Double-acting** Cylinder **Relief Valve** 7 See important DANGER statement on back of sheet 1 of 1 16 11 12 -13 16 14 15 Sheet No. 1 of 1 Date: 19 Oct. 1999 Rev. 1



■ In the event that the cylinder retract port is ever restricted or plugged, a double-acting cylinder relief valve will help prevent excessive pressure from building in the cylinder. DO NOT attempt to adjust or service this relief valve! If oil leakage is detected from this relief valve, discontinue use of the cylinder immediately and contact Power Team Technical Services. Only Power Team Authorized Hydraulic Service Centers should service this relief valve.

Item	Part	No.	
No.	No.	Req'd	Description
1	421939OR9	1	Cylinder Lift Handle Assembly
2	65953	1	Piston Rod
3	51312	1	Retainer Nut (Torque to 90/110 ft. lbs.)
4	*13425	1	O-ring (6-1/4 x 6" x 1/8)
5	*19298	1	Backup Washer (6-1/4 x 6" x .048)
6	*19293	1	U-cup
7	*19349	1	Backup Washer (5" x 4-1/2 x .105)
8	*207497	1	Rod Wiper
9	38425	1	Serrated Insert
10	17816	1	Cap Screw (3/8-16 UNC X 3" Lg.)
11	351826	1	Spacer
12	*19295	1	O-ring (2-1/2 x 2-1/4 x 1/8)
13	*19296	1	Piston T-seal w/Backup Rings
14	51311	1	Piston Head (Use Loctite No. 277 when assembl Piston Head to Piston Rod [Item #2])
15	65954	1	Cylinder Body
16	9796	2	Cylinder Half Coupler w/ Plastic Dust Cap
	PARTS INC	LUDED E	BUT NOT SHOWN
	37782	1	Warning Decal

Trade Name Decal

Thread Protector

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300007.

1



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.

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Note: Shaded areas reflect last revision(s) made to this form.