



TRIM® TAP LIGHT

Tapping Fluid

GENERAL DESCRIPTION

TRIM® TAP LIGHT is a synthetic/vegetable/mineral oil blend possessing strong friction-reducing properties. Use with metals of low machinability; specifically recommended at full strength for flooding applications involving broaching, sawing, milling, tapping, threading, gear cutting and shaving, gundrilling, and reaming.

ADVANTAGES

- Especially for taps 1/4" diameter and smaller
- Promotes excellent finish
- Ensures parts size control
- Delivers exceptionally long tool life
- Reduces rubbing of the tool flank
- Water washable, for easy parts cleaning
- Compatible with most TRIM® fluids
- Use for added lubricity on extremely tough jobs

HEALTH & SAFETY

- See the most recent SDS at 2trim.us/s/?i=1147-en-US-US.



TECHNICAL ASSISTANCE

- For additional product applications information including performance optimization, please contact your Master Chemical Authorized Distributor at 2trim.us/distributors.php, your District Sales Manager, the Tech Line at 1-800-537-3365, or visit our web site at www.masterchemical.com.
- Packaging: North America – 1-pint container, 1-gallon jug, 5-gallon pail, 54-gallon drum,
- Europe/Asia – 9-pint case, 4 x 1 case, 20-litre pail, and 204-litre drum.

PHYSICAL PROPERTIES (TYPICAL DATA)

Form	Liquid	Flash Point	251°F (122°C) (COC)
Color	Amber	Viscosity	64.6 SUS @ 210°F (99°C)
Specific Gravity (H ₂ O=1)	1.048	Residue	Oily
Odor.....	Mild	pH.....	N/A

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