

# DOUBLE-COATED TAPES



itape



## DOUBLE-COATED TAPES

When it comes to finding the perfect solution for just about any bonding application between a variety of substrates and surfaces, count on double-coated tapes from IPG® and Cactus®. Intended as a sleek companion or alternative to traditional rivets, screws, or glue, our double-coated tapes are ideal when an aggressive long-term or permanent bonding solution is needed. Available in a wide variety of sizes, types and solvent adhesive technologies, there's sure to be an IPG or Cactus double-coated tape to suit your most demanding needs.

### MARKETS

- Aerospace
- Appliance
- Auto Aftermarket
- Building and Construction
- Consumer
- Electrical Electronic
- General Manufacturing
- HVAC
- Marine and Composites
- Transportation
- Signs and Monuments



888.898.7834 | itape.com



# TABLE OF CONTENTS

## 4 DOUBLE-COATED TISSUE TAPES

Double-coated tissue tapes are designed to be durable, yet easy to handle, so it saves valuable processing time and reduces cost by virtually eliminating breakage. Much of this durability is due to the heavy-duty release liner that contributes added strength, making it converter friendly.



## 4 DOUBLE-COATED PAPER TAPES

Double-coated paper tapes offer aggressive pressure-sensitive natural rubber adhesive generously coated on both sides of a durable paper backing. Both tapes feature an easy release white crepe paper liner and can be applied by hand or machine. Ideal for textile manufacturing and carpet installation.



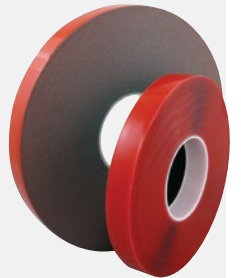
## 5 DOUBLE-COATED FILM TAPES

Double-coated film tapes provide excellent adhesion to a variety of surfaces and are ideal for permanent bonding and mounting applications. The selection of vinyl and polyester backings allow for usage in a wide range of temperatures.



## 6 DOUBLE-COATED FOAM TAPES

Double-coated foam tapes bring exceptional performance in applications where long term bonding is needed. Ideal for mounting, cushioning, sound dampening and vibration. The conformable foam construction performs well when filling gaps on both uniform and irregular surfaces.









## 7 ADHESIVE TRANSFER TAPES

Adhesive transfer tapes all have a solvent based acrylic adhesive on an easy release kraft paper liner. The shear and adhesion properties of the ATA & ATG family of products range from good to excellent and are suitable for a broad range of temperatures, and are resistant to UV light. ATG products are reverse wound so they can be easily applied to many surfaces with an Adhesive Transfer Tape Gun.



# TISSUE TAPES



## DOUBLE-COATED TISSUE TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>DCT080A</b>	Medium Grade Acrylic	Tissue	60 (16.4 N/25mm)* 50 (13.7 N/25mm)**	8.3 (0.21mm)	3.3 (0.08mm)	White	White SCK
	<b>DCT101A</b>	Medium Grade Acrylic	Tissue	60 (16 N/25mm)	6.8 (0.17mm)	3.6 (0.09mm)	White	White SCK
	<b>DCT085A</b>	Premium Grade Acrylic	Tissue	80 (21.9 N/25mm)* 80 (21.9 N/25mm)**	11.8 (0.29mm)	6.8 (0.17mm)	White	White PCK
	<b>DCT102A</b>	Premium Grade Acrylic	Tissue	69 (19 N/25mm)	8.3 (0.21mm)	3.8 (0.10mm)	White	White PCK
	<b>H248B</b>	Premium Grade Acrylic	Tissue	77.6 (22 N/25mm)	11.1 (0.28mm)	5.1 (0.13mm)	White	White PCK
	<b>P248E</b>	Premium Grade Acrylic	Tissue	77.6 (21 N/25mm)* 49.4 (13.5 N/25mm)**	9.3 (0.24mm)	4.3 (0.11mm)	Black	White PCK

\* Face Side  
\*\* Liner Side

# PAPER TAPES








## DOUBLE-COATED PAPER TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>592</b>	Medium Grade Rubber	Crepe Paper	47 (13 N/25mm)	10.4 (0.26mm)	6.0 (0.15mm)	Beige	White Crepe
	<b>591</b>	Premium Grade Rubber	Flatback	52 (14 N/25mm)	12.0 (0.30mm)	7.0 (0.18mm)	Beige	White Crepe



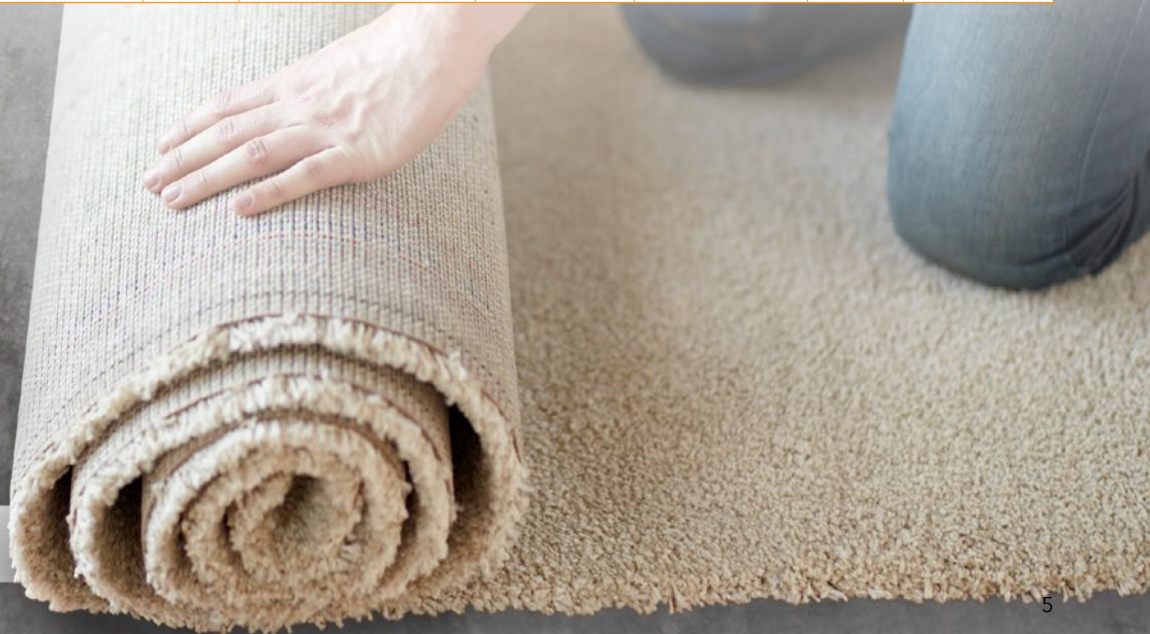


## DOUBLE-COATED FILM TAPES

BRAND	STYLE	DESCRIPTION	CARRIER	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>P2970</b>	Utility Grade Acrylic	PET	42.3 (12 N/25mm)	8.2 (0.21mm)	3.5 (0.09mm)	Clear	White PCK
	<b>DCP051A</b>	Medium Grade Acrylic	PET	53 (14.5 N/25mm)	6.7 (0.17mm)	3.5 (0.09mm)	Clear	White SCK
	<b>DCP053A</b>	Medium Grade Acrylic	PET	60 (16.42 N/25mm)* 55 (15 N/25mm)**	8.4 (0.21mm)	3.9 (0.10mm)	Clear	White PCK
	<b>DCP056A</b>	Medium Grade Acrylic	PET	80 (21.9 N/25mm)* 42 (11.5 N/25mm)**	8.5 (0.23mm)	3.5 (0.09mm)	Clear	White PCK
	<b>Y291M</b>	Differential Permanent/ Removable Acrylic	PET	49.4 (14 N/25mm)* 7.05 (2 N/25mm)**	8.2 (0.21mm)	3.5 (0.09mm)	Clear	White Kraft Paper
	<b>A297C</b>	Differential High/Low Acrylic	PET	63.49 (18 N/25mm)* 49.38 (14 N/25mm)**	9 (0.23mm)	3 (0.08 mm)	White	White Kraft Paper
	<b>Y4950</b>	Premium Grade Acrylic	PET	63.5 (18 N/25mm)	9.3 (0.24mm)	6.3 (0.16 mm)	Clear	Red MOPP Film
	<b>HB296</b>	Premium Grade Acrylic	PET	63.4 (18 N/25mm)	7.8 (0.20mm)	1.8 (0.05mm)	Black	White Glassine Paper
	<b>P2960</b>	Premium Grade Acrylic	PET	74 (21 N/25mm)	12.3 (0.31mm)	6.3 (0.16mm)	Clear	White PCK
	<b>A2980</b>	Ultra Thin Differential High/Low	PET	35.3 (9.7 N/25mm) Initial 63.5 (17.4 N/25mm) 72 hrs	6.7 (0.17mm)	2.0 (0.051mm)	Clear	White PCK
	<b>AR29C</b>	Differential High/Medium	PET	56.4 (15.4 N/25mm)* 84.7 (23.2 N/25mm)**	9.5 (0.24mm)	3.5 (0.09mm)	Clear	White Kraft Paper
	<b>K2970</b>	Differential Medium/Low	PET	49.4 (13.5 N/25mm)* 28.2 (7.7 N/25mm)**	6 (0.15mm)	3.0 (0.076mm)	Clear	White Glassine Paper
	<b>DCP800A2PW</b>	Specialty Grade Acrylic	PET	125 (32 N/25mm)	9.9 (0.25mm)	7.9 (0.20mm)	Clear	White PET Film
	<b>Y4960</b>	Specialty Grade Acrylic	PET	63.5 (18 N/25mm)	11 (0.28mm)	8 (0.20 mm)	Clear	Red MOPP Film
	<b>597</b>	Utility Grade Rubber	PVC	55 (15 N/25mm)	9.5 (0.24mm)	5.9 (0.15mm)	Beige	White Flatback
	<b>Y2560</b>	Premium Grade Acrylic	UPVC	88 (24 N/25mm)	11.5 (0.29mm)	8.5 (0.22 mm)	White	Gold Glassine Paper
	<b>Y251D</b>	Premium Grade Acrylic	UPVC	91.5 (28 N/25mm)	8.0 (0.20mm)	5.0 (0.13mm)	Clear	Gold Glassine Paper
	<b>DCV960A</b>	Specialty Grade Acrylic	UPVC	160 (45 N/25mm)	12.1 (0.31mm)	8.9 (0.23mm)	White	White SCK




PCK - Poly-coated Kraft  
SCK - Silicone Coated Kraft

\* Face Side  
\*\* Liner Side













# FOAM TAPES

## DOUBLE-COATED ACRYLIC FOAM TAPES

BRAND	STYLE	DESCRIPTION	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
 Intertape	<b>AFT450G</b>	Premium Acrylic Foam	188 (51 N/25mm)	49.8 (1.26mm)	45 (1.14mm)	Grey	Red PE Film
 Intertape	<b>AFT200C</b>	Premium Acrylic Foam	116 (31.78 N/25mm)	24.8 (0.62mm)	20 (0.50mm)	Clear	Red PE Film
 Intertape	<b>AFT450W</b>	Premium Acrylic Foam	179 (49 N/25mm)	49.8 (1.26mm)	45 (1.14mm)	White	Red PE Film









## DOUBLE-COATED PE FOAM TAPES

BRAND	STYLE	DESCRIPTION	ADHESIVE	ADHESION TO STEEL (oz/in)	THICKNESS w/o LINER (inch)	COLOR	LINER
 Cactus	<b>N2215</b>	General Purpose	Acrylic	56.4 (16 N/25mm)	1/16 (1.59mm)	White	#60 White Glassine Paper
 Cactus	<b>N2208</b>	General Purpose	Acrylic	63.5 (18 N/25mm)	1/32 (0.8mm)	White	#60 White Glassine Paper
 Cactus	<b>B4180</b>	High Density Premium Grade	Acrylic	49.4 (14 N/25mm)	1/32 (0.8mm)	Black	Green PE Film
 Cactus	<b>G4208</b>	General Purpose UL Recognized	Acrylic	56.4 (16 N/25mm)	1/32 (0.8mm)	Black	Light Blue PE Film
 Cactus	<b>G483B/ G483W</b>	AAMA Certified Glazing Tape	Acrylic	52.9 (15 N/25mm)	1/8 (3.0mm)	Black, White	Light Blue PE Film
 Cactus	<b>G485B/ G485W</b>	AAMA Certified Glazing Tape	Acrylic	123.5 (35 N/25mm)	1/16 (1.59mm)	Black, White	Light Blue PE Film
 Cactus	<b>G488B/ G488W</b>	AAMA Certified Glazing Tape	Acrylic	70.5 (20 N/25mm)	1/32 (0.8mm)	Black, White	Light Blue PE Film
 Cactus	<b>R2215</b>	General Purpose	Rubber	113 (31 N/25mm)	1/16 (1.59mm)	White	#60 White Glassine Paper
 Cactus	<b>R2208</b>	General Purpose	Rubber	123 (34 N/25mm)	1/32 (0.8mm)	White	#60 White Glassine Paper
 Cactus	<b>R225B</b>	High Shear Premium Grade	Rubber	113 (31 N/25mm)	1/16 (1.59mm)	Black	White Glassine Paper




# ADHESIVE TRANSFER TAPES

## ACRYLIC ADHESIVE TRANSFER TAPES

BRAND	STYLE	DESCRIPTION	ADHESION TO STEEL (oz/in)	THICKNESS WITH LINER (mils)	THICKNESS w/o LINER (mils)	COLOR	LINER
	<b>ATA200</b>	Glass Filled Acrylic	65 (18 N/25mm)	5.7 (0.14mm)	2.0 (0.05mm)	Clear	Gold Densified Kraft
	<b>W2080</b>	Fire Retardant	53 (15 N/25mm)	8.4 (0.21mm)	2.4 (0.06mm)	Clear	White PCK
	<b>ATA400</b>	Glass Filled Acrylic	87 (24 N/25mm)	7.7 (0.20mm)	4.0 (0.10mm)	Clear	Gold Densified Kraft
	<b>Y2070</b>	Acrylic	88 (25 N/25mm)	10 (0.25 mm)	4 (0.10 mm)	Clear	Gold Glassine Paper
	<b>ATA500</b>	Glass Filled Acrylic	90 (25 N/25mm)	8.7 (0.22m)	5.0 (0.13mm)	Clear	Gold Densified Kraft
	<b>ATG160</b>	Tape Gun Compatible	40 (11 N/25mm)	4.8 (0.12mm)	1.6 (0.04mm)	Clear	Printed Gold PCK
	<b>ATG200</b>	Tape Gun Compatible	55 (15 N/25mm)	5.6 (0.14mm)	2.0 (0.05mm)	Clear	Printed Gold SCK
	<b>ATG500</b>	Tape Gun Compatible	73 (20 N/25mm)	8.0 (0.20mm)	4.8 (0.12mm)	Clear	Printed Gold SCK

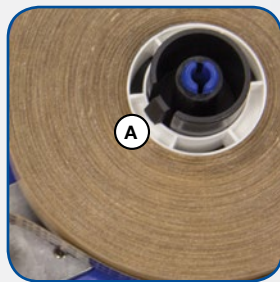
## ATG DISPENSER

BRAND	RESOURCE	DESCRIPTION	CORE SIZE (inches)	MAX. TAPE WIDTH (inches)	MAX. TAPE DIAMETER (inches)	COLOR
	<b>ATGLRDISPENSER</b>	Handheld ATG Dispenser	1	0.75	4.5	Blue

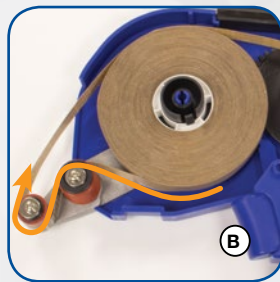
## THREADING DIAGRAM



Start with opening the dispenser on a flat surface.



Place ATG tape in hub until hook **(A)** locks in place.



Press trigger **(B)** while threading ATG tape as shown.



Loop liner through retainer and rotate counter-clockwise to tighten.



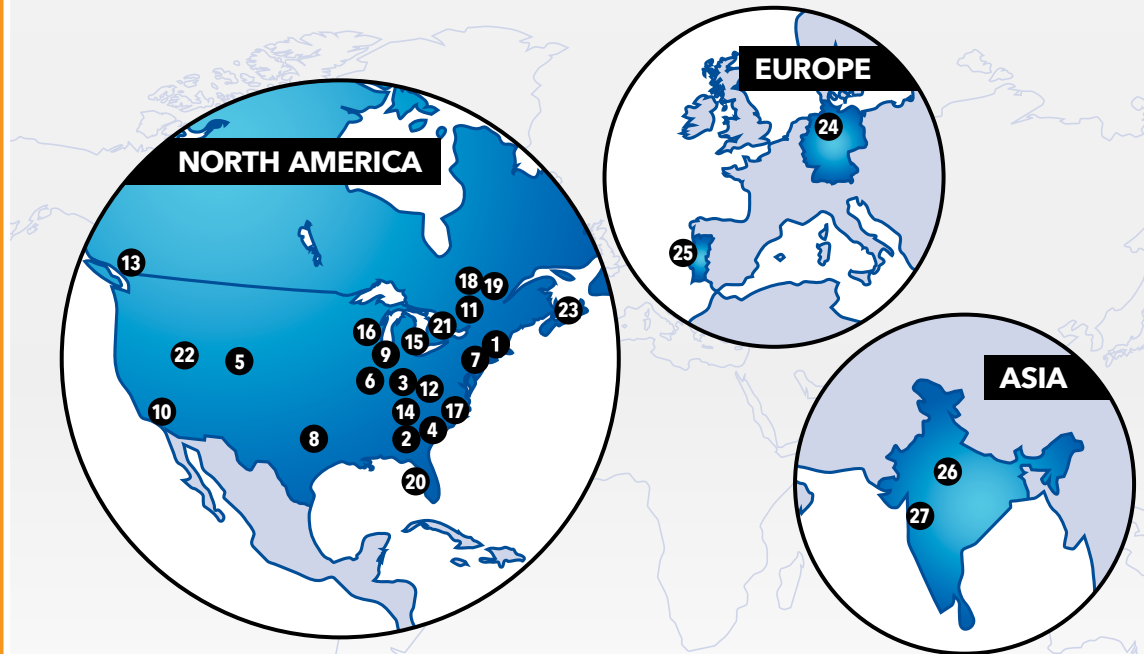
Close cover. Pull trigger to apply ATG to surface.





## CORPORATE PROFILE

Intertape Polymer Group® Inc. (IPG®) is a recognized leader in the development, manufacture and sale of a variety of paper- and film-based pressure sensitive and water-activated tapes, polyethylene and specialized polyolefin films, protective packaging, woven coated fabrics and complementary packaging systems for industrial and retail use. Headquartered in Montreal, Quebec and Sarasota, Florida, the Company employs approximately 3,400 employees with operations in 27 locations, including 20 manufacturing facilities in North America, two in Asia and one in Europe.



**NORTH AMERICA**

- 1. Ansonia, CT ■
- 2. Atlanta, GA ●
- 3. Bardstown, KY ●
- 4. Blythewood, SC ●
- 5. Brighton, CO ●
- 6. Carbondale, IL ●
- 7. Carlstadt, NJ ●
- 8. Carrollton, TX ●
- 9. Chicago, IL ●
- 10. Corona, CA ●
- 11. Cornwall, ON ●

**NORTH AMERICA**

- 12. Danville, VA ●▲
- 13. Delta, BC ●
- 14. Johnson City, TN ●
- 15. Marysville, MI ●
- 16. Menasha, WI ●
- 17. Midland, NC ●
- 18. Montreal, QC ★
- 19. Montreal, QC ●
- 20. Sarasota, FL ☆
- 21. Toronto, ON ●
- 22. Tremonton, UT ●
- 23. Truro, NS ●

**EUROPE**

- 24. Flensburg, Germany ▲
- 25. Porto, Portugal ●

**ASIA**

- 26. Chopanki, India ●
- 27. Daman, India ●

- Manufacturing
- Machine Assembly
- ▲ Distribution
- ★ Corporate Headquarters
- ☆ Executive Headquarters